

n·gineric

Intelligent Torque and
Force Measurement
Systems

Micro Sensor
Torque Driver Systems



Catalog 2019

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1 Applications



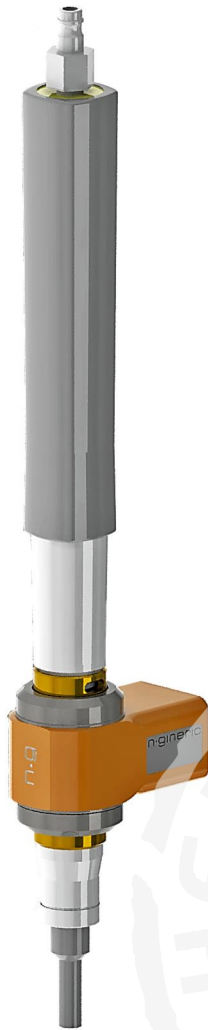
Mobile Measurement

- The Mobile Phone or Tablet with Android-OS serves as a simple „Measurement Instrument“
- Result window monitoring
- Measurement data transmission via WiFi (including graphs)
- The Wifi hotspot of the device can be used independently



Torque/Angle Measurement for the Calibration of Screw Drivers and Torque Wrenches

- Mobile measurement case with battery supply
- Windows Tablet-PC
- Tool identification with bar code reader
- Excel document template for SPC calculation
- Data storage via WiFi



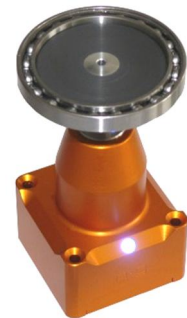
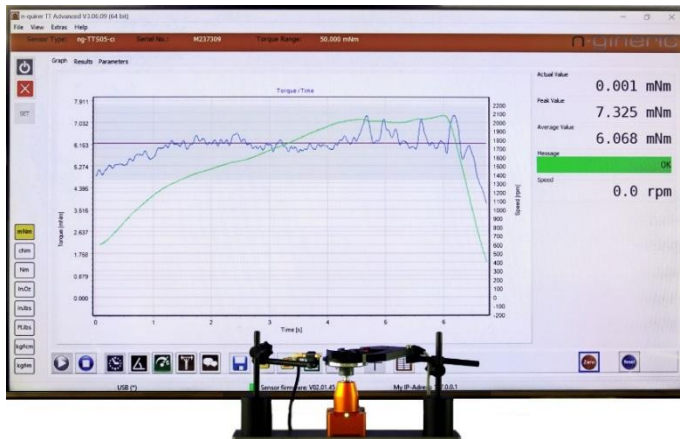
Rotary Sensor for Torque/Angle
Measurement with mounting
flanges to be attached at a clutch
type screwdriver

- 100 percent control
- G/NG-Signalizing

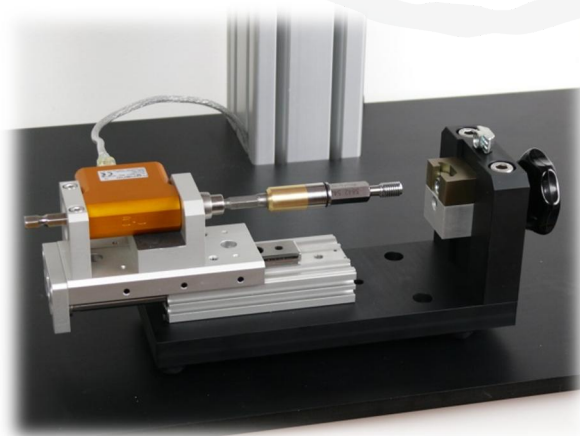


Force/Displacement
measurement system for
push button testing

Stationary sensor system for the measurement of the friction of ball bearings



Torque repeatability test of manual screwdrivers



Thread testing of cage nuts

Simultaneous Torque/Angle and clamping
force measurement of pulse and impact tools
with screw joint simulators



Cyclic torque verification inside the automated
assembly system



Accessory for torque/angle sensors which provides a WiFi hotspot for the transmission of measurement and high resolution graph data



Automated Screw Tightening - Semi Automation or Full Automation

- Torque Driving Cell for Semi Automation or Inline Automation, Positioning with SCARA
- Screw Supply via Blow Feeding from Bowl Feeder System
- Industry-4.0-compliant by Connection to Manufacturing Execution Systems (MES)



Automated Screw Tightening – Semi Automation

- Torque Driving Cell for Semi Automation, Positioning with Desktop-Robot
- Screw Supply via Pick & Place with Vacuum
- Industry-4.0-compliant by Connection to Manufacturing Execution Systems (MES)
- Operator-Feedback with Touch-Screen-Monitor
- Process Data Documentation



Automated Screw Tightening – Semi Automation

- Miniaturized Torque Driving Cell for Semi Automation, Positioning with Desktop-Robot
- Screwe size M1 to M2.5
- Screw Supply via Pick & Place with Vacuum
- Industry-4.0-compliant by Connection to Manufacturing Execution Systems (MES)
- Operator-Feedback with Touch-Screen-Monitor
- Process Data Documentation



Automated Screw Tightening – Semi Automation

- Torque Driving Cell for Semi Automation, Positioning with Cartesian Robot
- Screw Supply via Pick & Place with Vacuum (3 feeders)
- Flexible workpiece tooling
- Numerical screw insertion depth control
- Screw tightening and removal functionality
- Industry-4.0-compliant by Connection to Manufacturing Execution Systems (MES)
- Operator-Feedback with Touch-Screen-Monitor
- Process Data Documentation



1 Software

1.1 Sensor System Software n-quirer TT V3 basic

For tablet PCs, laptops, notebooks, PC running Windows, in combination with all intelligent Sensors from n-gineric, providing

- Graph recordings of
 - Torque vs. time
 - Torque vs. angle
 - Force vs. time
 - Force vs. displacement
- Automatic sensor identification
- Graph reading with up to 2,000 measurements per second
- Display resolution 5 digits plus decimal point
- Supports different physical units
- 2 control windows with internal or external triggering
- 2nd trigger value for angle control or displacement control
- Adjustable low pass filter (10 to 500 Hz)
- Supports the loading of a reference graph for comparison
- Direct export of the graph reading into Excel
- Direct export of measurements results listing into Excel with SPC document template
- Supported operating systems: Windows 7, Windows 8, Windows 10.
- Direct sensor connectivity via USB or Ethernet

Requirements to the PC system:

- Operating system Windows 7, Windows 8 / 8.1 or Windows 10
- Screen resolution at least 1280 x 680 pixels
- Microsoft Excel 2007 or later or compatible Office package

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1.2 Sensor System Software n-quirer TT V3 advanced

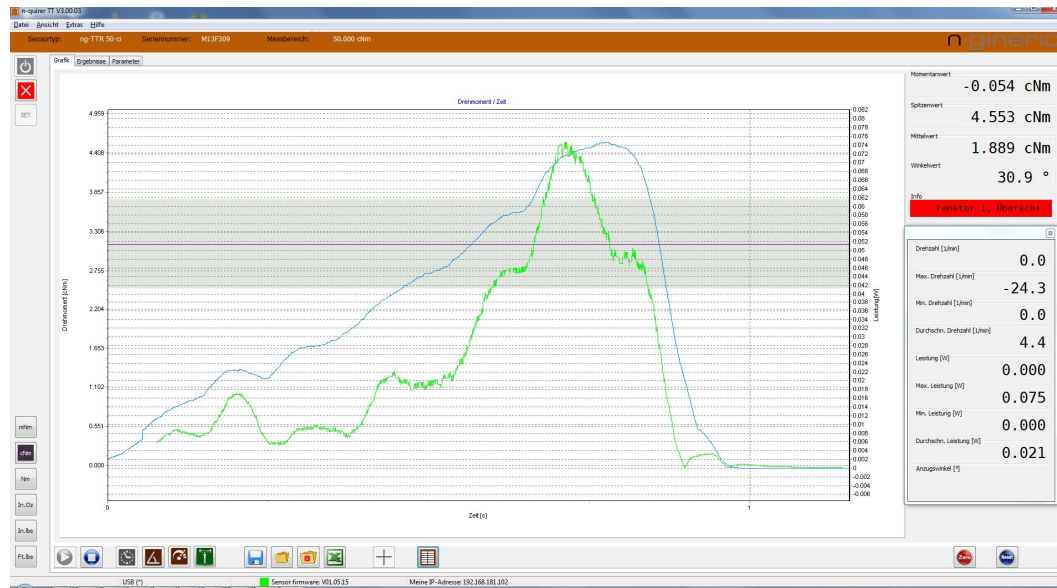
For tablet PCs, laptops, notebooks, PC running Windows, in combination with all intelligent Sensors from n-gineric, providing

- Graph recordings of
 - Torque vs. time
 - Torque vs. angle
 - Force vs. time
 - Force vs. displacement
 - Speed vs. time
 - Speed vs. angle
 - Power vs. time
 - Power vs. Angle
- Automatic sensor identification
- Graph reading with up to 2,000 measurements per second
- Display resolution 5 digits plus decimal point
- Supports different physical units
- 2 control windows with internal or external triggering
- 2nd trigger value for angle control or displacement control
- Adjustable low pass filter (10 to 500 Hz)
- Supports the loading of a reference graph for comparison
- Direct export of the graph reading into Excel
- Direct export of measurements results listing into Excel with SPC document template
- Supported operating systems: Windows 7, Windows 8, Windows 10.
- Direct sensor connectivity via USB or Ethernet
- Cursor function with single values
- 2nd measurement display window (configurable)
- Bar code reader support for automatic loading of sensor configuration
- Supports a 2nd connected sensor with overlaid secondary graph ("n-clude-mode" e.g. for additional simultaneous measuring of the clamping force in a screw joint)

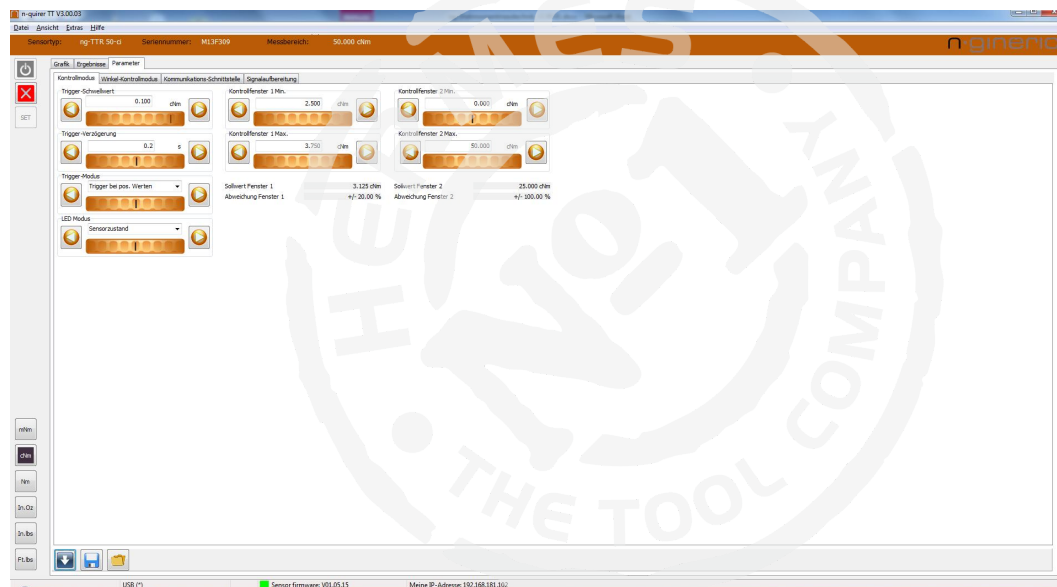
Requirements to the PC system:

- Operating system Windows 7, Windows 8 / 8.1 or Windows 10
- Screen resolution at least 1280 x 680 pixels
- Microsoft Excel 2007 or later or compatible Office package

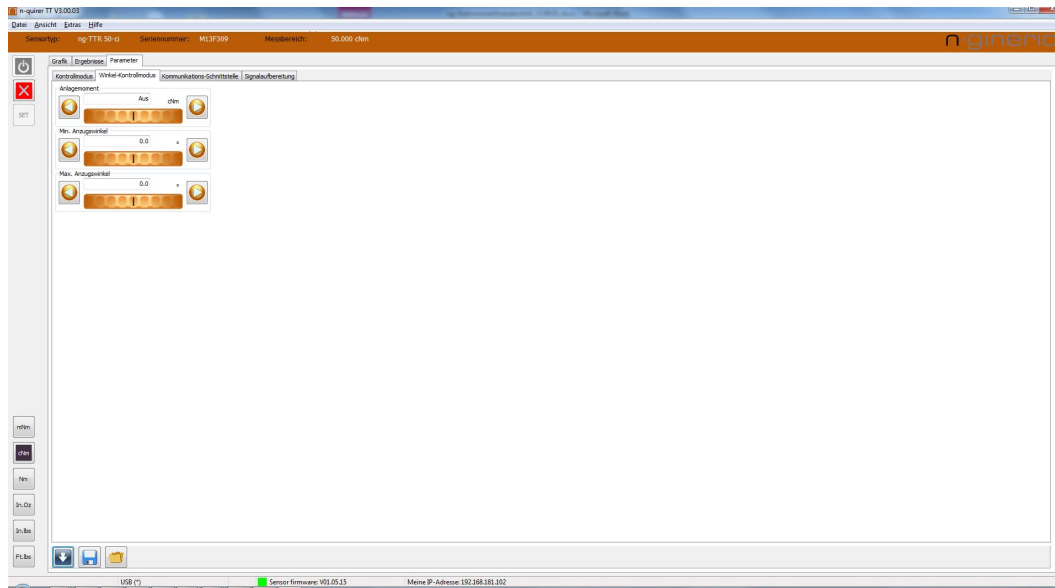
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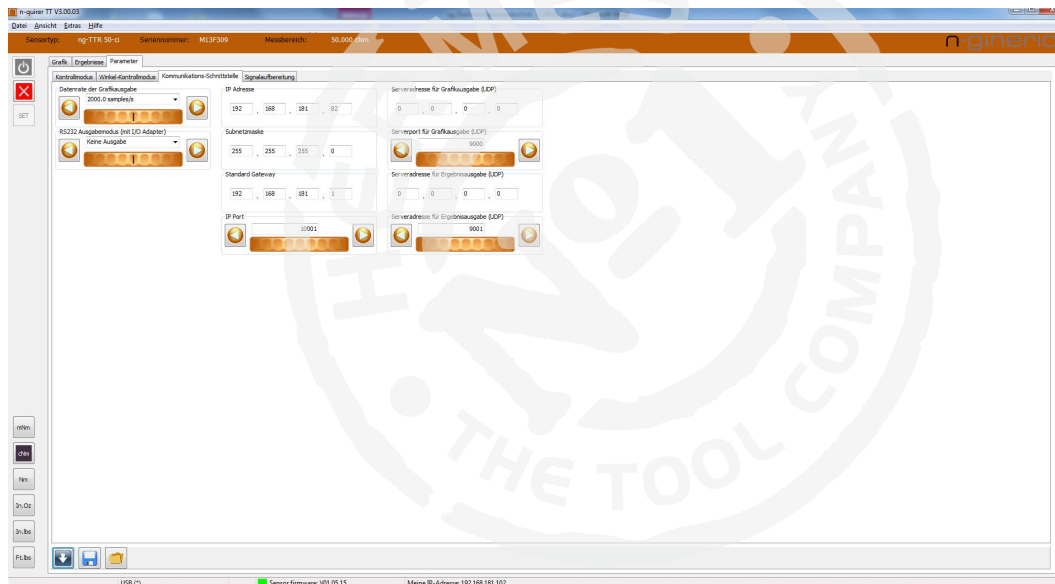
n-quirer TT V3 graph window



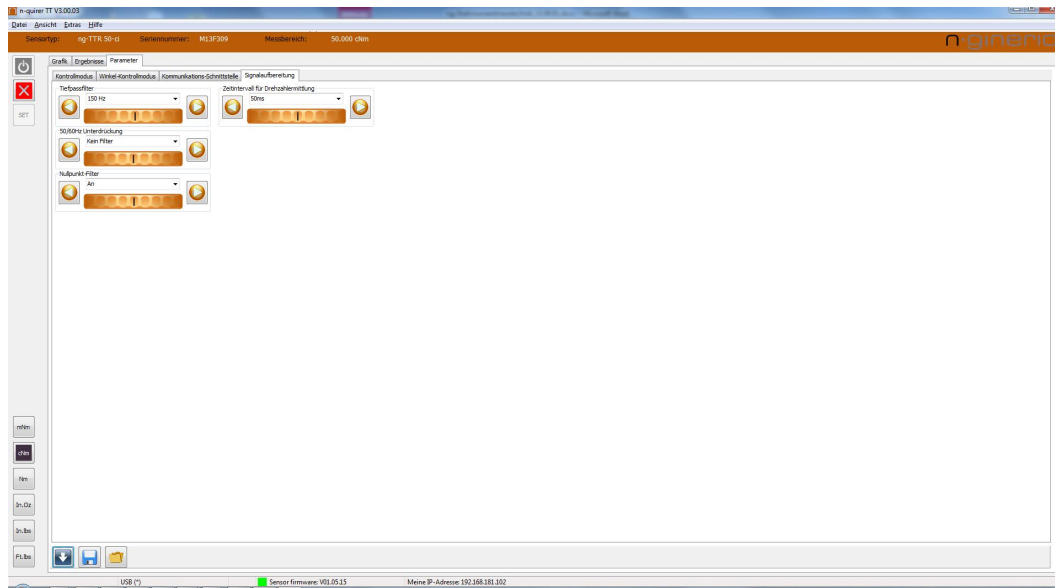
n-quirer TT V3 control mode tab sheet



n-quirer TT V3 angle control mode tab sheet



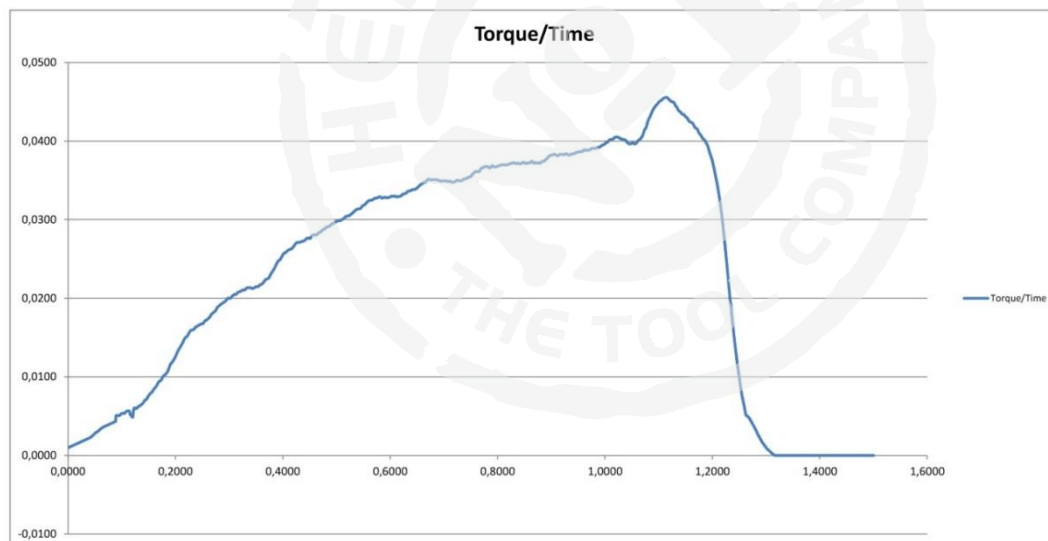
n-quirer TT V3 communication interface tab sheet



n-quirer TT V3 signal conditioning tab sheet

Graph

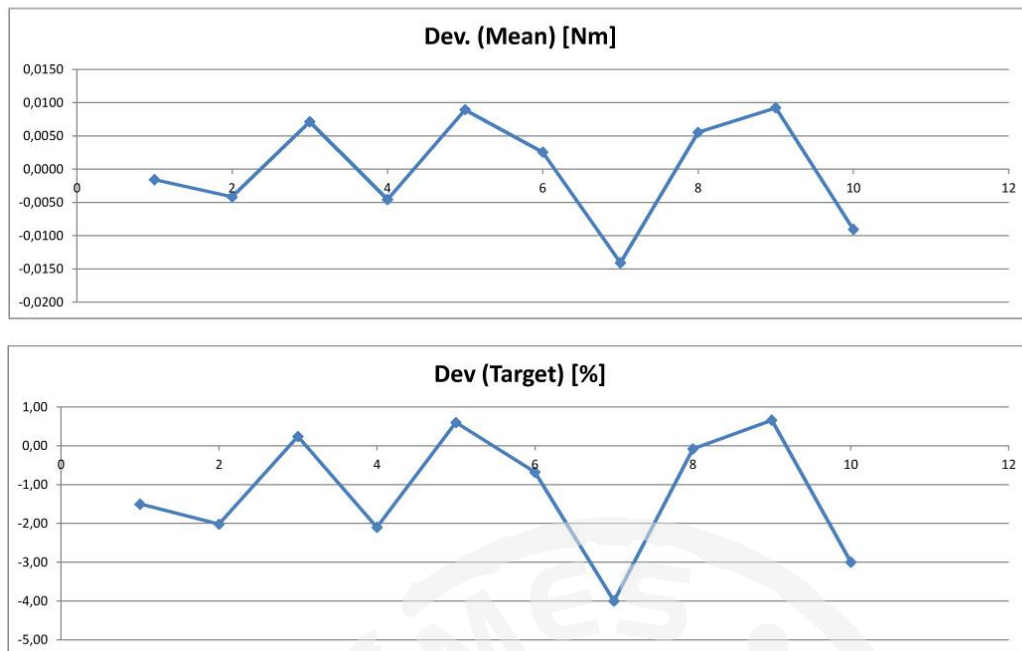
Date/Time:	26.05.13 17:43:20
Tool Serial Number:	M13F309
Y-Axis Unit:	cNm
X-Axis Unit:	s



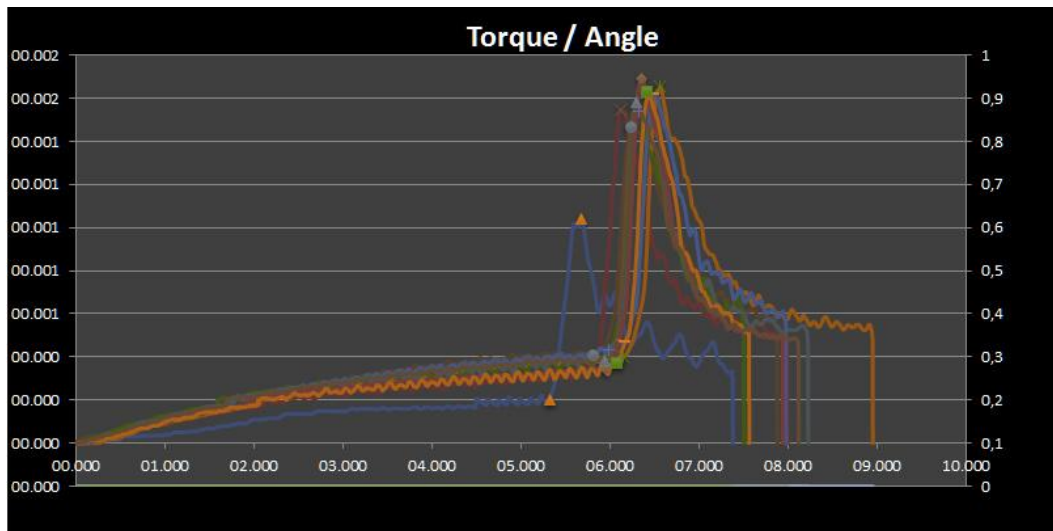
n-quirer TT V3 graph exported to Excel

<

Lower Limit:	0.4400
Upper Limit:	0.5600
Process Mean:	0.4941
Standard Deviation:	0.0090
Cm	2.50
Cmi	2.26
Cmu	2.75
Cmk	2.26



Example of an Excel report with SPC functionality. Modifications of the template are possible according to your demands.



n-quirer TT V3 Torque/Angle Signature Analysis report in Excel

1.3 Sensor System Software ng-Display

Measurement Monitoring Application for Android devices, in combination with all intelligent Sensors from n-gineric, providing

- Automatic sensor identification
- Supports different physical units
- 2 control windows
- Direct sensor connectivity via USB

This application can be downloaded free of charge.

Article Number 01-01-00087-01



Requirements: Android 3.2 or higher, USB Host or OTG

Cable USB-Mini-B to USB-Micro-B, length 1 m

Article Number 01-90-00019-01

1.4 Torque Driver System Software n-quirer TD

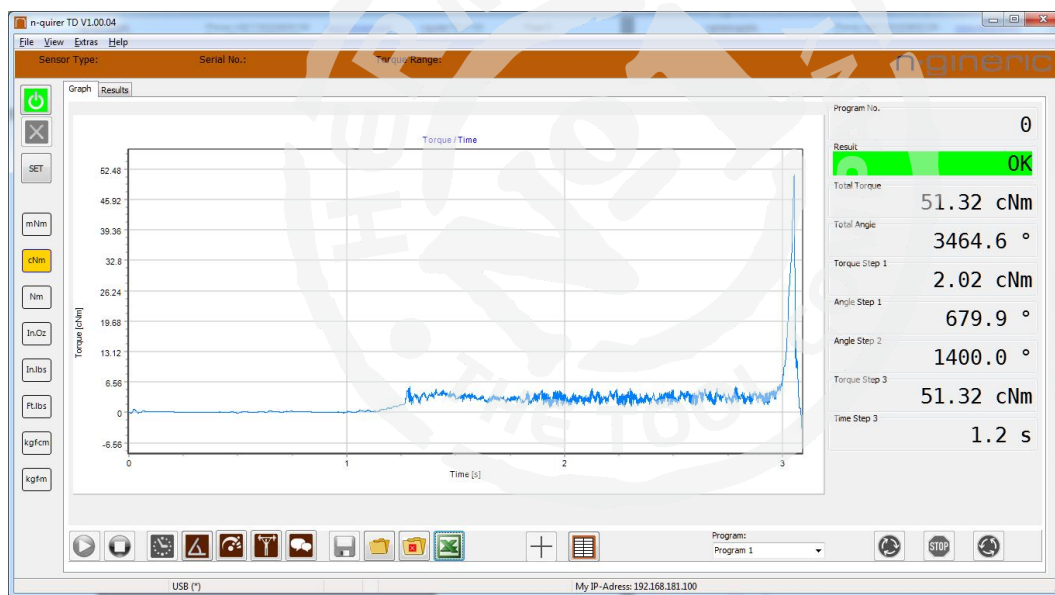
n-quirer TD is a software designed for ng-TDH and ng-TDS Torque Drivers. It provides parameter and program management, graphical visualization, and screw driving process data logging.

After connecting the Torque Driver, the system is being identified by showing the type, serial number, and torque range in the header line. The Torque Driver firmware version is shown at the bottom line.

Requirements to the PC system:

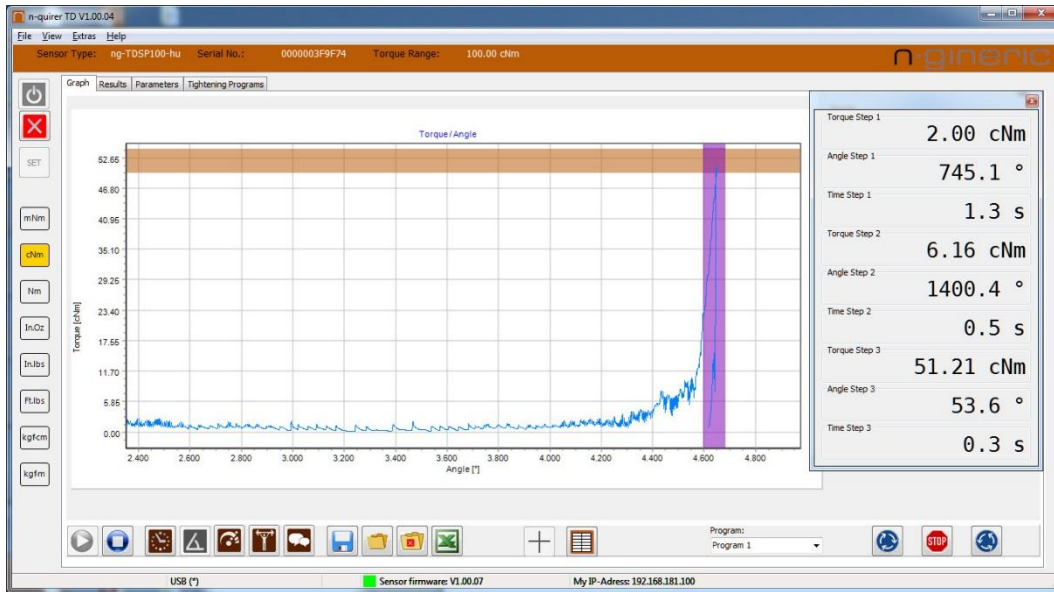
- Operating system Windows 7, Windows 8 / 8.1 or Windows 10
- Screen resolution at least 1366 x 768 pixels
- Microsoft Excel 2007 or later or compatible Office package

Article Number 01-01-00215-01

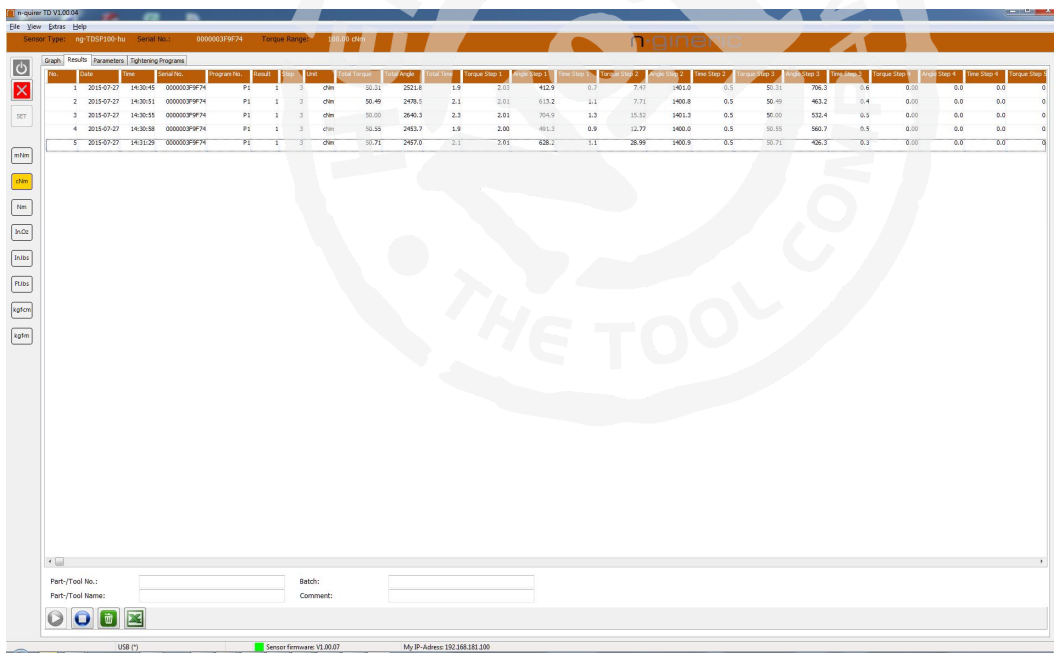


n-quirer TD V2 Graph

The graph reading of the screw tightening process is shown here. The display for numerical results of each screw tightening step can be configured in the setup.



n-quirer TD V2 Torque/Angle Graph

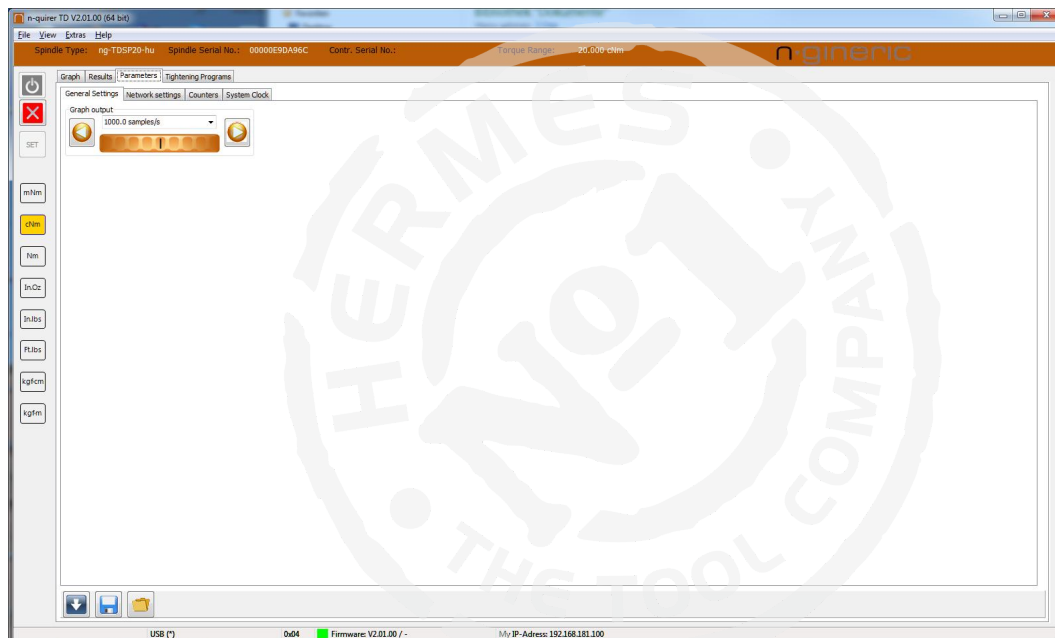


n-quirer TD V2 Screw Tightening Results

After each screw tightening the result will be appended to the listing. The listing of results can be exported into Excel.

n-gineric Screw Fastening Results																													
n-gineric Screw Fastening Results																													
Date/Time:		2015-07-27 18 00 05				Tool Ser. No:				0000003F9F74				Tool Type:										ing-TDSP100-hu					
Comment:		Test 1001				Part Name:				Batch:																			

The listing of the screw tightening results can be exported into Excel, e. g. for Statistical Process Control.



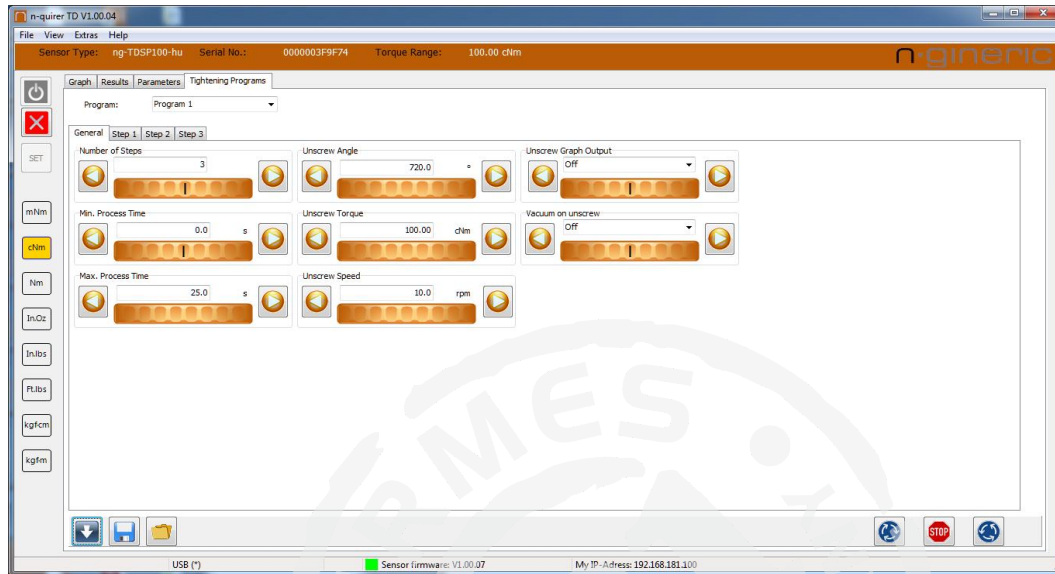
n-quirer TD V2 Parameters

Here you can configure the general settings like the graph output data rate, the network settings, the counters and the system clock.

n-quirer TD V2 Tightening Programs

General Parameters

General parameters like the number of steps of the tightening process, the unscrew parameters, the vacuum function and the tightening cycle time window can be configured here.



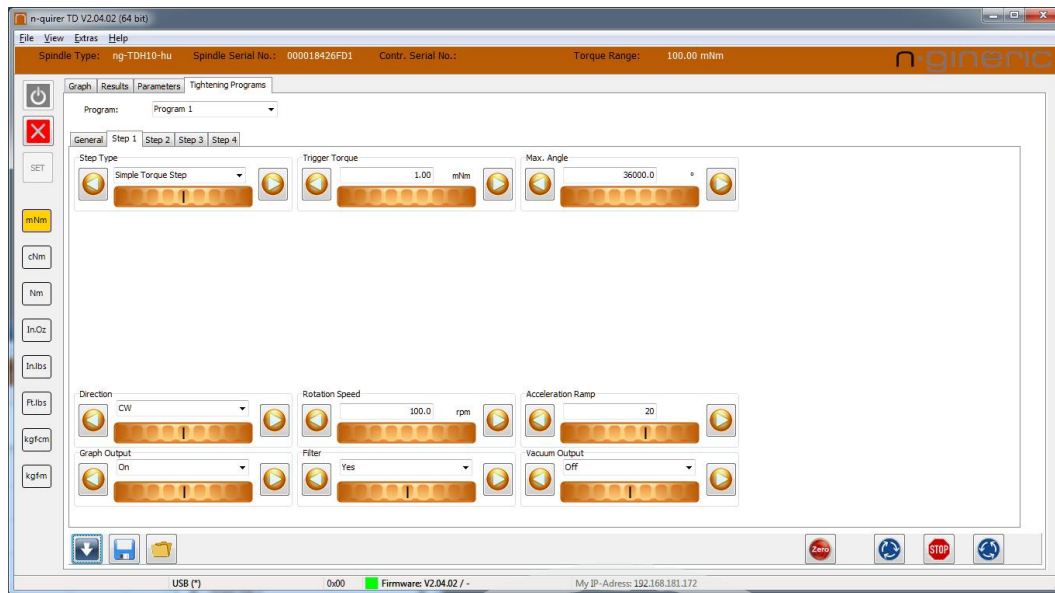
Screw Tightening Step Types

The screw tightening process can be defined by a sequence of 1 to 8 different steps.

There are 7 step Types:

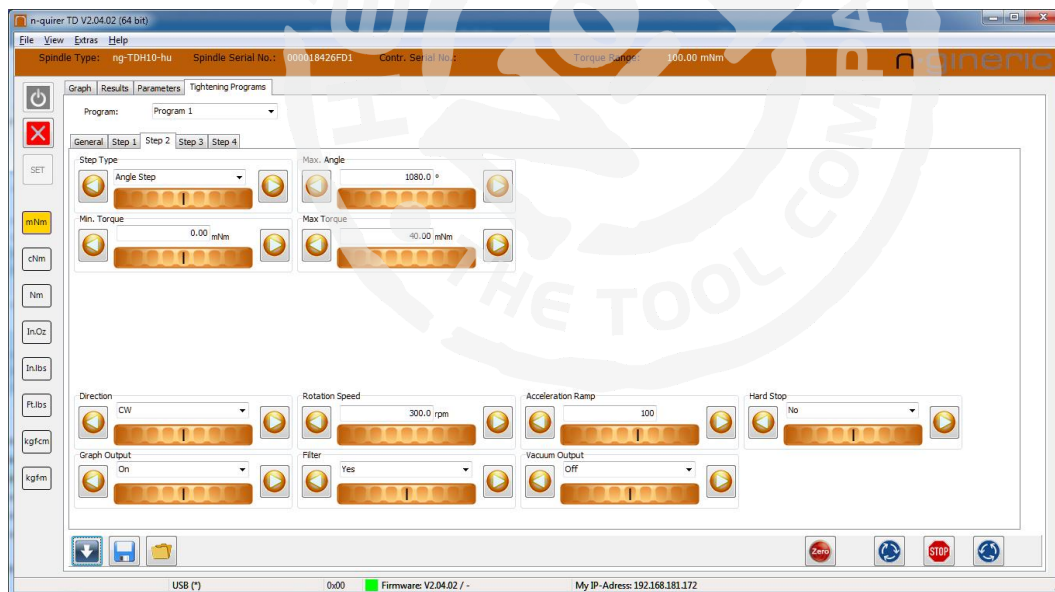
- Simple Torque Step
- Angle Step
- Average Angle Step
- Torque Step
- Snug Torque Step
- Delta Torque Step
- Time Step

Simple Torque Step



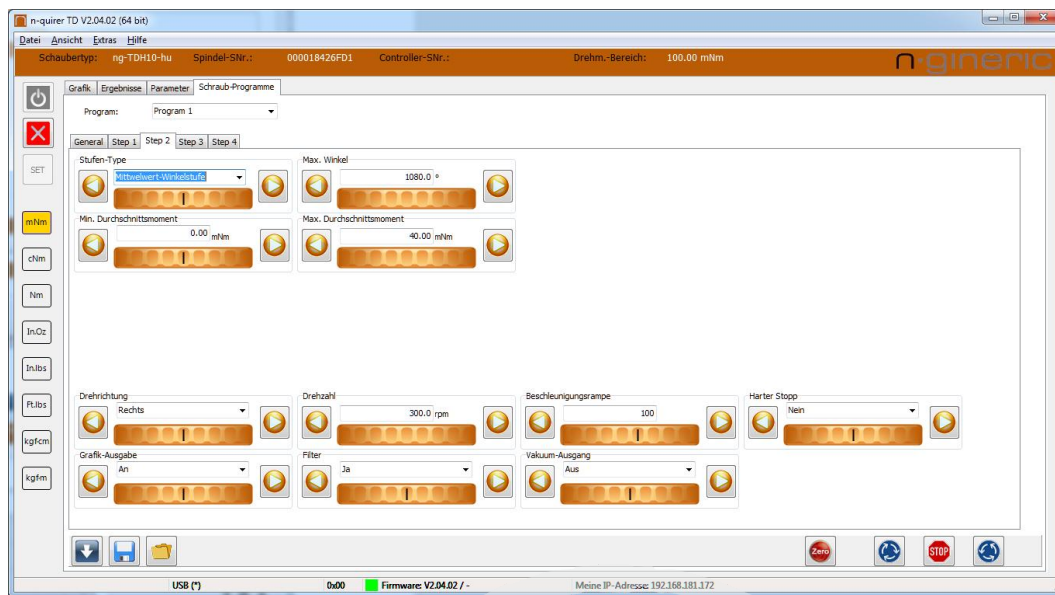
The Simple Torque Step facilitates the screw engagement and avoids cross threading.

Angle Step



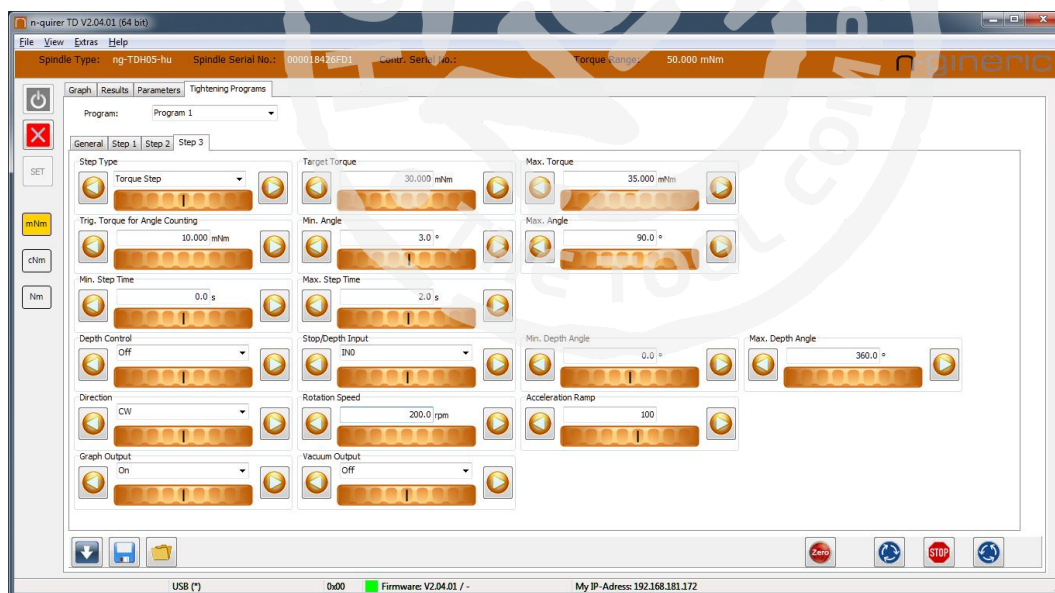
The Angle Step provides high productivity by quickly running the screw down. The Angle Step is limited by the angle programmed. It has to be adjusted accordingly that the final tightening can be done after the Angle Step has been finished.

Average Angle Step



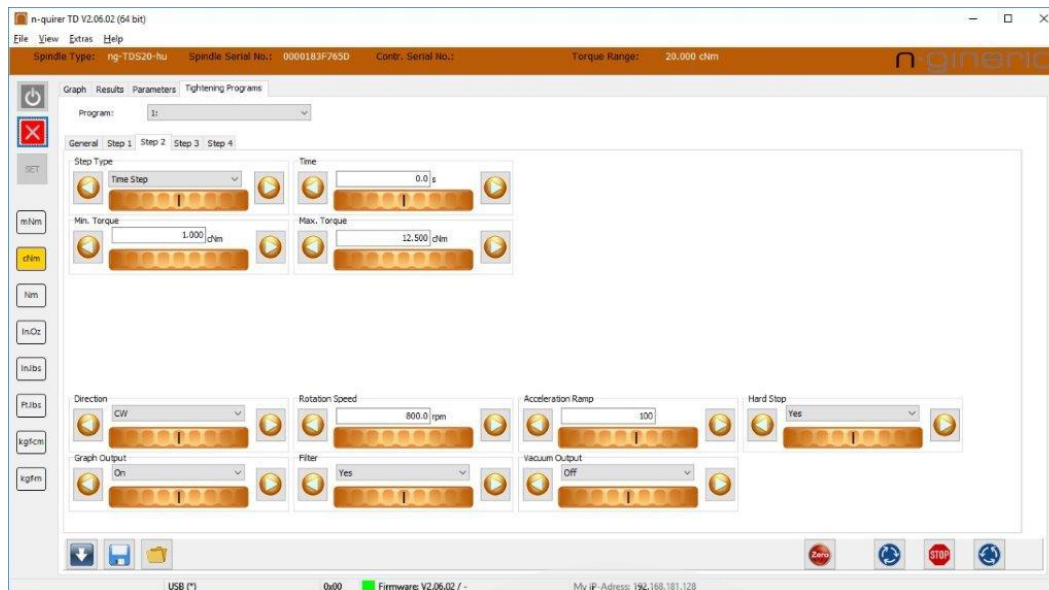
The Average Angle Step is mainly used for measurement applications. Here the arithmetic mean of the torque is being calculated while the angle step is running. The mean value has to reach the minimum torque, but must not exceed the maximum torque.

Torque Step



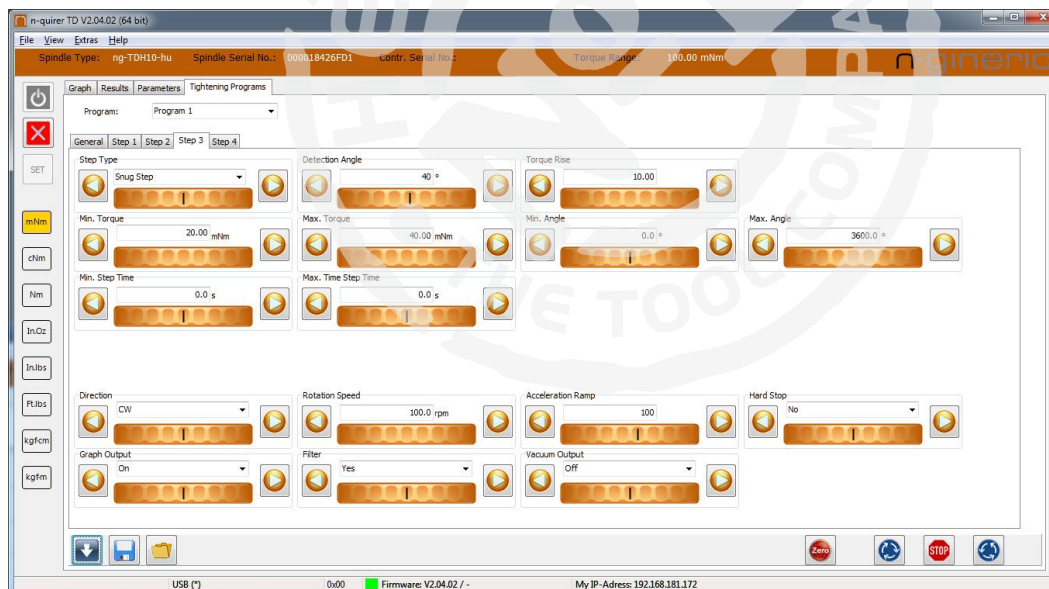
The Torque Step provides a high level of process security by monitoring the torque window, the time window, the angle torque/angle gradient, and, as an option, the screw insertion depth.

Time Step



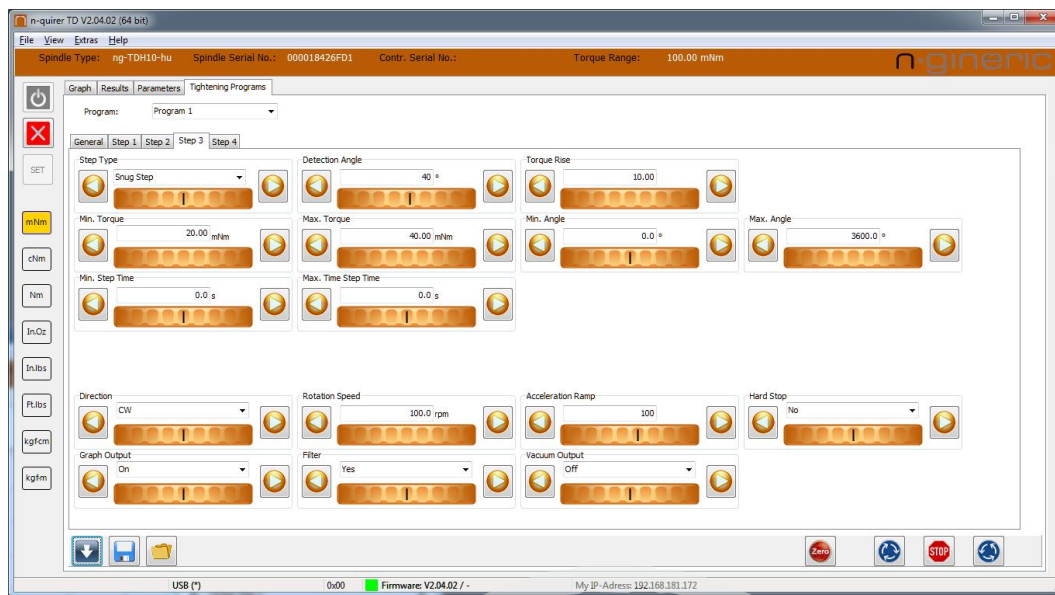
The Time Step provides a programmable residence time, with an optional CW or CCW rotation.

Snug Torque Step



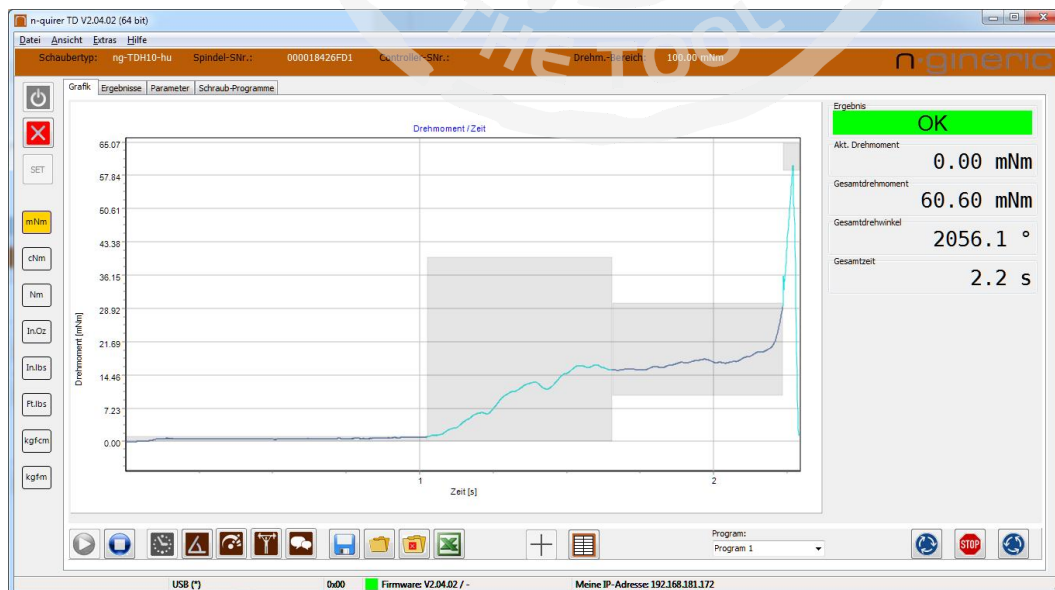
The Snug Torque Step was designed to detect the torque just at the point when the screw is seated, that means when the screw head touches the surface of the part, just before additional torque will generate clamping force inside the screw joint. As soon as the screw is seated, the torque raises quickly, the torque vs. angle gradient changes, so it can be detected by appropriate parameter settings.

Delta Torque Step



The Delta Torque Step allows to apply an amount of torque providing proportionate clamping force to the screw joint, with monitoring of the programmed windows. It is especially used after the Snug Point detection. The target torque is variably calculated, depending on the Snug Torque (if the previous step was a Snug Step), and the programmed limits. The torque delta can be varied by setting the target limits, because if the snug torque is high, it allows a higher amount of added torque, compared to a low snug torque.

The option of automatically calculating additional torque reduction, proportional to the snug torque, is useful in many cases where the load bearing capacity of the thread is heavily dependent on the snug torque. The calculation is made according to the two selected torque limits of the previous step and the target torque limits.



1.5 Torque Driver System Software n-quirer TD advanced

The scope of functions of the **n-quirer TD advanced** is the same as for the **n-quirer TD**, supplemented by a module that guides the operator through the assembly procedure.

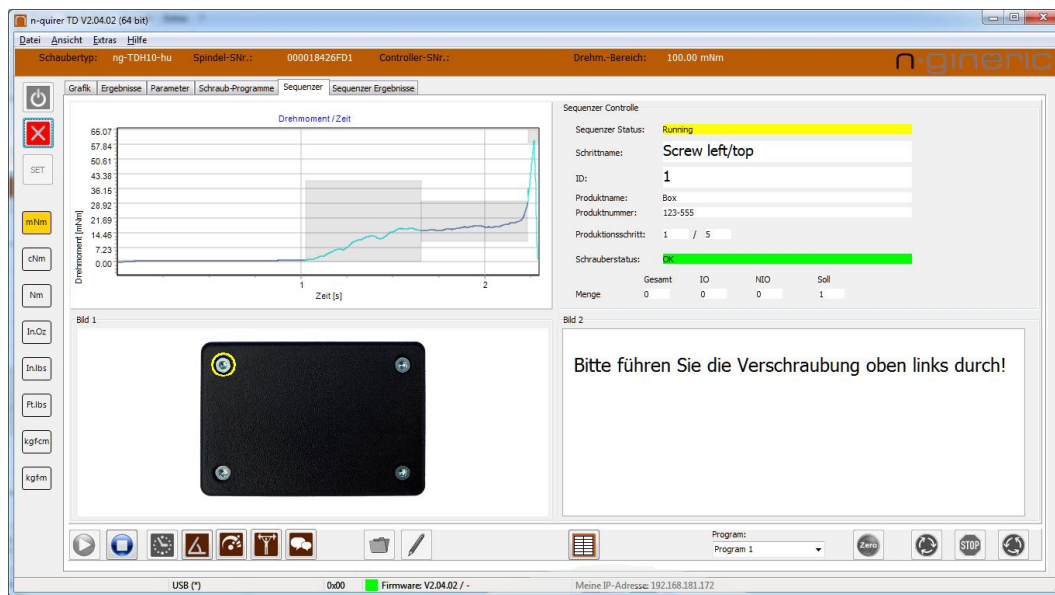


Each step in the assembly sequence is described with a written instruction and with pictures. Screw joint positions are visualized with circles. After a successful screw tightening, the sequence proceeds to the next step. Steps different from screw tightening can also be included. The result of the sequence is saved, as well as each sequence step. Workpieces can be identified via a bar code or DMC reader.

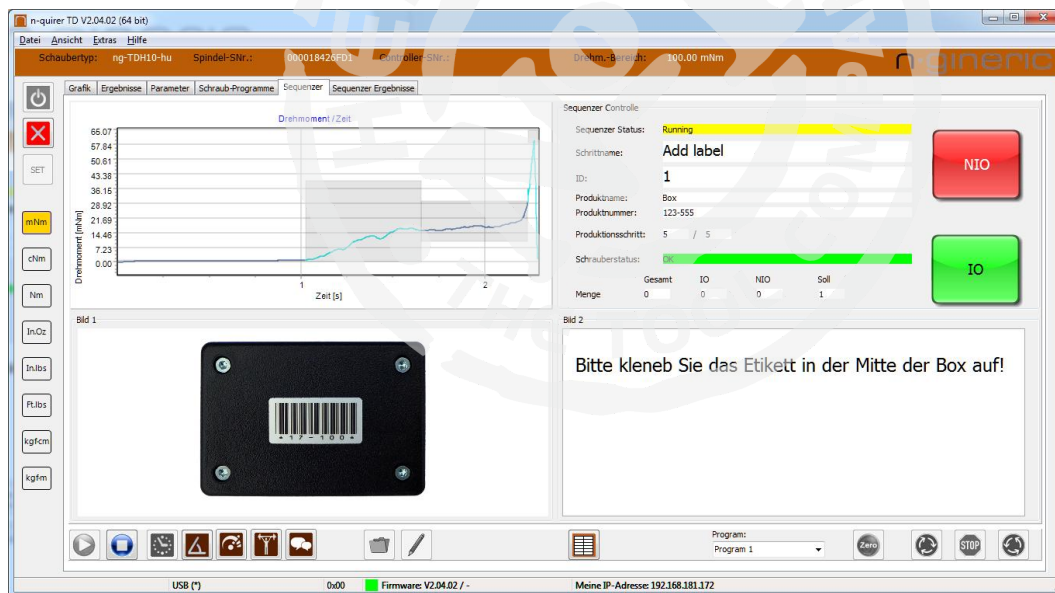
With the Bit Selector and Tightening Position Controller **ng-BPC**, the operator is requested to change the bit by pick-by-light signals. If a device holder with position sensors is connected, it ensures that the screw tightening sequence is done according to the programmed screw joint coordinates.

- Operating system Windows 7, Windows 8 / 8.1 or Windows 10
- Screen resolution at least 1366 x 768 pixels
- Microsoft Excel 2007 or later or compatible Office package

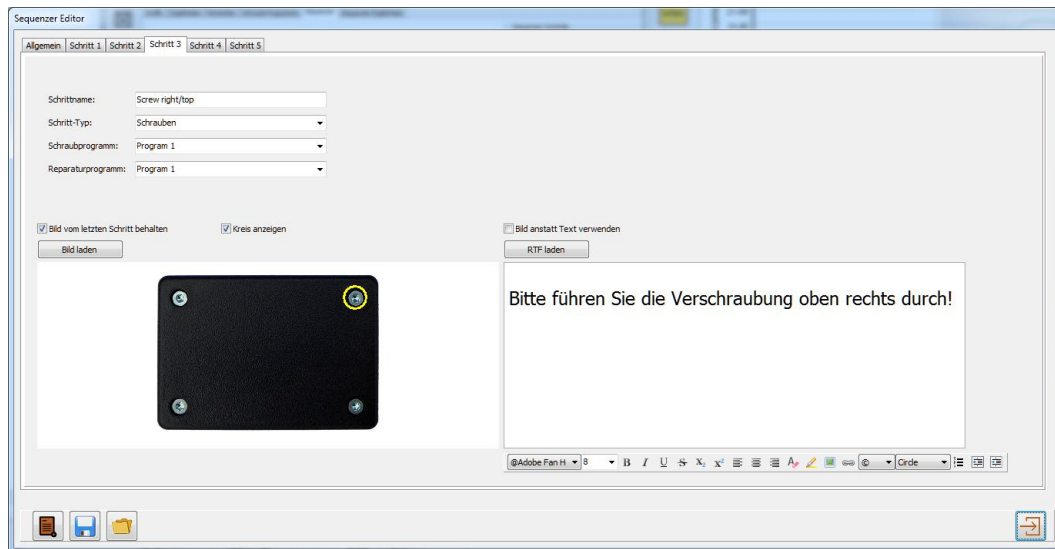
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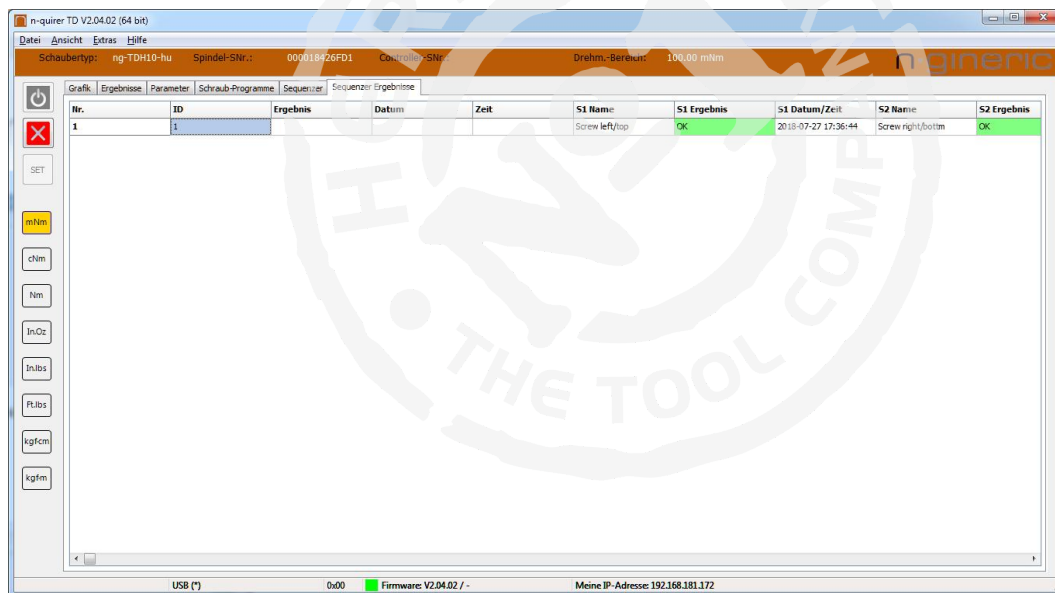
Example of instructions for a screw tightening step



Example of instructions for a general step



Sequencer - Editor



Sequencer- Results Listing

2 Intelligent Torque Sensors

- Based on Strain Gauge Technology
- Digital and Analog Interfaces

- Rotary Torque/Angle Sensors
- Stationary Torque Sensors

Nominal Measurement Ranges:

+/- 0,01 Nm
...
+/- 1000 Nm

- Handheld Torque Sensors
+/- 0,01 Nm
...
+/- 2 Nm



Torque Sensor Type Nomenclature:

ng-TT□-□ □-□□ □

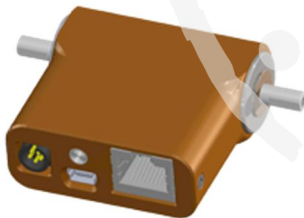
- = i = intelligent (USB + Ethernet + RS-485)
- = u = intelligent (USB)
- = a = analog
- = x = 1/4" hexagon drive
- = c = cylindric shafts
- = q = square drive
- = Torque measurement range (cNm)
- = R = Rotary
- = S = Stationary
- = H = Handheld
- TT = Torque Transducer
- ng = n-gineric Product

2.1 Rotary Torque/Angle Sensors ng-TTR-i

- High precision strain gauge based torque sensors
- Brushless energy and signal transmission
- High resolution incremental encoder
- Ultra compact size
- USB Interface
- Ethernet Interface
- *ng-Link interface*
- Torque window control
- Mechanical overload protection clutch MOPC (sensors up to 200 cNm range)
- Standard USB and Ethernet connectors



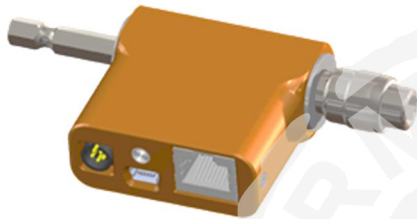
		Torque Range cNm			
01-01-00036-01	ng-TTR01-ci	+/- 1	intelligent	✓	3 mm Shaft
01-01-00004-01	ng-TTR02-ci	+/- 2	intelligent	✓	3 mm Shaft
01-01-00005-01	ng-TTR05-ci	+/- 5	intelligent	✓	3 mm Shaft



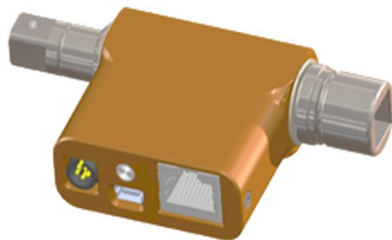
Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00006-01	ng-TTR10-ci	+/- 10	intelligent	✓	5 mm Shaft
01-01-00003-01	ng-TTR20-ci	+/- 20	intelligent	✓	5 mm Shaft



Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00037-01	ng-TTR50-ci	+/- 50	intelligent	-	8 mm Shaft
01-01-00038-01	ng-TTR100-ci	+/- 100	intelligent	-	8 mm Shaft
01-01-00039-02	ng-TTR200-ci	+/- 200	intelligent	-	8 mm Shaft
01-01-00040-01	ng-TTR500-ci	+/- 500	intelligent	-	8 mm Shaft
01-01-00041-01	ng-TTR1000-ci	+/- 1000	intelligent	-	8 mm Shaft
01-01-00140-02	ng-TTR2000-ci	+/- 2000	intelligent	-	12 mm Shaft

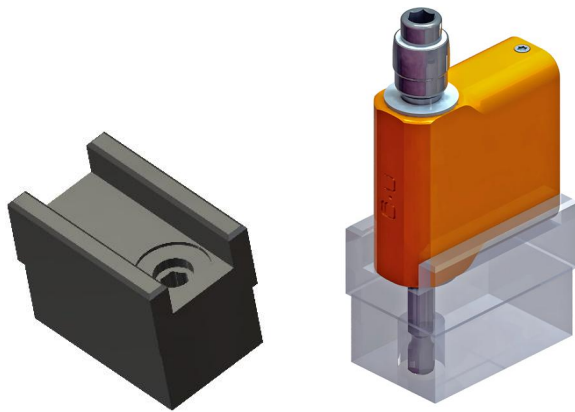


Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00007-01	ng-TTR50-xi	+/- 50	intelligent	✓	1/4" Hexagon
01-01-00008-01	ng-TTR100-xi	+/- 100	intelligent	✓	1/4" Hexagon
01-01-00009-01	ng-TTR200-xi	+/- 200	intelligent	✓	1/4" Hexagon
01-01-00010-01	ng-TTR500-xi	+/- 500	intelligent	-	1/4" Hexagon
01-01-00011-01	ng-TTR1000-xi	+/- 1000	Intelligent	-	1/4" Hexagon
01-01-00074-01	ng-TTR2000-xi	+/- 2000	Intelligent	-	1/4" Hexagon



Article Number	Type	Torque Range Nm	Interface	MOPC	Drive
01-01-00407-01	ng-TTR500-qi	+/- 5	Intelligent	-	1/4" Square
01-01-00249-01	ng-TTR2000-qi	+/- 20	Intelligent	-	1/4" Square
01-01-00073-01	ng-TTR5000-qi	+/- 50	Intelligent	-	3/8" Square

Accessories



Sensor Detent ng-TTR ¼" Hexagon

Article Number	01-92-00016-01
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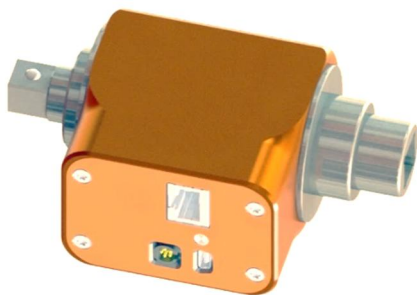


Sensor Detent ⅜" Square

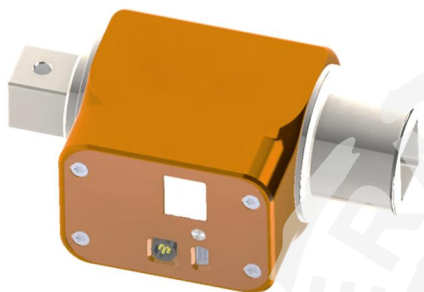
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Sensor Detent ½" Square

Article Number	01-92-00036-01
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Article Number	Type	Torque Range Nm	Interface	MOPC	Drive
01-01-00149-01	ng-TTR100000-qi	+/- 100	Intelligent		



Article Number	Type	Torque Range Nm	Interface	MOPC	Drive
01-01-00151-01	ng-TTR500000-qi	+/- 500	Intelligent	-	3/4" Square
01-01-00200-01	ng-TTR1000000-qi	+/- 1000	Intelligent	-	1" Square

2.2 Rotary Torque/Angle Sensors ng-TTR-u

- High precision strain gauge based torque sensors
- Brushless energy and signal transmission
- High resolution incremental encoder
- Ultra compact size
- USB Interface
- Torque window control
- Mechanical overload protection clutch MOPC (sensors up to 200 cNm range)
- Standard USB connector



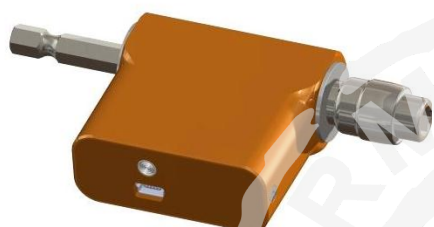
		Torque Range cNm				
01-01-00088-01	ng-TTR01-cu	+/- 1	USB	✓		3 mm Shaft
01-01-00089-01	ng-TTR02-cu	+/- 2	USB	✓		3 mm Shaft
01-01-00090-01	ng-TTR05-cu	+/- 5	USB	✓		3 mm Shaft



		Torque Range cNm				
01-01-00091-01	ng-TTR10-cu	+/- 10	USB	✓		5 mm Shaft
01-01-00092-01	ng-TTR20-cu	+/- 20	USB	✓		5 mm Shaft



Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00093-01	ng-TTR50-cu	+/- 50	USB	✓	8 mm Shaft
01-01-00094-01	ng-TTR100-cu	+/- 100	USB	✓	8 mm Shaft
01-01-00095-01	ng-TTR200-cu	+/- 200	USB	✓	8 mm Shaft
01-01-00096-01	ng-TTR500-cu	+/- 500	USB	-	8 mm Shaft
01-01-00097-01	ng-TTR1000-cu	+/- 1000	USB	-	8 mm Shaft
01-01-00142-02	ng-TTR2000-cu	+/- 2000	USB	-	12 mm Shaft

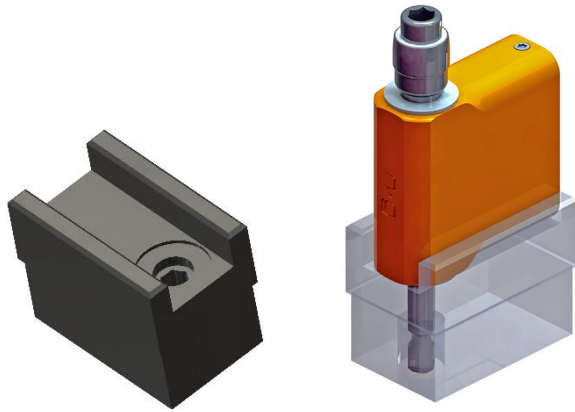


Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00098-01	ng-TTR50-xu	+/- 50	USB	✓	1/4" Hexagon
01-01-00099-01	ng-TTR100-xu	+/- 100	USB	✓	1/4" Hexagon
01-01-00100-01	ng-TTR200-xu	+/- 200	USB	✓	1/4" Hexagon
01-01-00101-01	ng-TTR500-xu	+/- 500	USB	-	1/4" Hexagon
01-01-00102-01	ng-TTR1000-xu	+/- 1000	USB	-	1/4" Hexagon
01-01-00103-01	ng-TTR2000-xu	+/- 2000	USB	-	1/4" Hexagon



Article Number	Type	Torque Range Nm	Interface	MOPC	Drive
01-01-00408-01	ng-TTR500-qu	+/- 5	USB	-	1/4" Square
01-01-00191-01	ng-TTR2000-qu	+/- 20	USB	-	1/4" Square
01-01-00104-01	ng-TTR5000-qu	+/- 50	USB	-	3/8" Square

Accessories



Sensor Detent ng-TTR ¼" Hexagon

Article Number	01-92-00016-01
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Sensor Detent ¾" Square

Article Number	01-92-00037-01
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2.3 Rotary Torque/Angle Sensors ng-vTTR

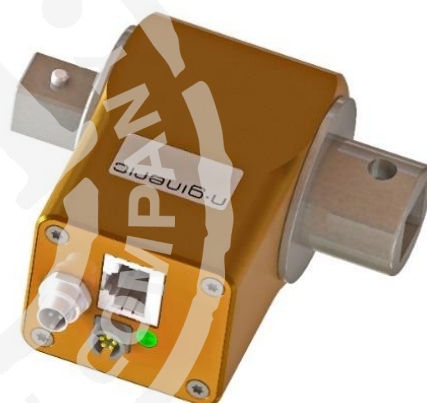
Optimized for the measurement of pulse tools

- High precision strain gauge based torque sensors
- Brushless energy and signal transmission
- High resolution incremental encoder
- Ultra compact size
- Minimized weight and moment of inertia
- Extended RPM range (up to 10.000)
- USB Interface
- Ethernet-Interface
- *ng-Link interface*
- Torque window control
- Robust threaded connector for USB

Torque Sensor Type Nomenclature:

ng- vTTR-□ □-□□□

- i = intelligent
- q = square drive
- Torque Range in cNm
- R = Rotatory
- TT = Torque Transducer
- v = high velocity
- ng = n-gineric Produkt



Article Number	Type	Torque Range Nm	Interface	MOPC	Drive
01-01-00335-01	ng-vTTR16000-gi	+/- 160	intelligent	-	½" Square

Accessories

Cable ng-eTTR / USB-A 1.8 m

Article Number	01-90-00008-01
----------------	----------------

2.4 Rotary Torque/Angle Sensors ng-eTTR

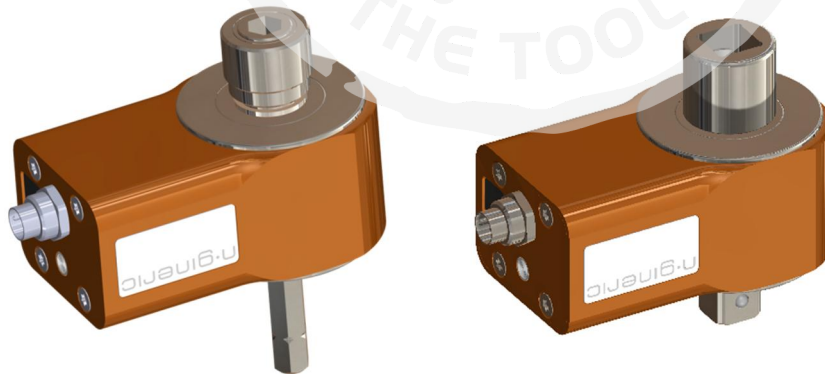
Torque sensors with robust design for the production floor

- High precision strain gauge based torque sensors
- Brushless energy and signal transmission
- Optional high resolution incremental encoder
- Compact size
- USB Interface
- Optional *ng-Link interface*
- Torque window control
- Robust threaded connector for USB
- Optional mounting flanges

Torque Sensor Type Nomenclature:

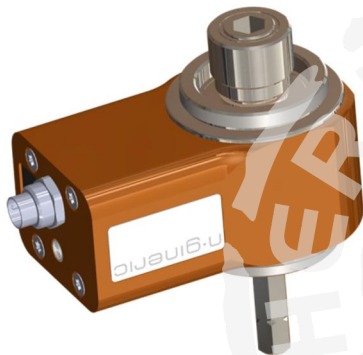
ng- eTTR-□ □-□□ □

- └ f = intelligent (USB + Encoder + *ng-Link* + mounting flanges)
- └ r = intelligent (USB + Encoder + *ng-Link*)
- └ u = intelligent (USB + Encoder)
- └ t = torque (USB)
- └ x = hexagon drive
- └ q = square drive
- └ Torque Range in cNm
- └ R = Rotary
- └ TT = Torque Transducer
- └ e = economy
- └ ng = n-gineric Produkt



		Nm				
01-01-00197-01	ng-eTTR200-xt	+/- 2	✓	-	-	1/4" Hexagon
01-01-00202-01	ng-eTTR200-xu	+/- 2	✓	✓	-	1/4" Hexagon
01-01-00206-01	ng-eTTR200-xr	+/- 2	✓	✓	✓	1/4" Hexagon
01-01-00196-01	ng-eTTR500-xt	+/- 5	✓	-	-	1/4" Hexagon
01-01-00203-01	ng-eTTR500-xu	+/- 5	✓	✓	-	1/4" Hexagon
01-01-00207-01	ng-eTTR500-xr	+/- 5	✓	✓	✓	1/4" Hexagon
01-01-00195-01	ng-eTTR1000-xt	+/- 10	✓	-	-	1/4" Hexagon
01-01-00204-01	ng-eTTR1000-xu	+/- 10	✓	✓	-	1/4" Hexagon
01-01-00208-01	ng-eTTR1000-xr	+/- 10	✓	✓	✓	1/4" Hexagon
01-01-00201-01	ng-eTTR2000-xt	+/- 20	✓	-	-	1/4" Hexagon
01-01-00205-01	ng-eTTR2000-xu	+/- 20	✓	✓	-	1/4" Hexagon
01-01-00209-01	ng-eTTR2000-xr	+/- 20	✓	✓	✓	1/4" Hexagon
01-01-00288-01	ng-eTTR5000-qt	+/- 50	✓	-	-	3/8"
01-01-00323-01	ng-eTTR5000-qr	+/- 50				3/8" Square
						3/8" Square

With double-sided mounting flanges



Article Number	Type	Torque Range Nm	USB	Encoder	ng-Link	Drive
01-01-00211-01	ng-eTTR200-xf	+/- 2	✓	✓	✓	1/4" Hexagon
01-01-00212-01	ng-eTTR500-xf	+/- 5	✓	✓	✓	1/4" Hexagon
01-01-00213-01	ng-eTTR1000-xf	+/- 10	✓	✓	✓	1/4" Hexagon
01-01-00214-01	ng-eTTR2000-xf	+/- 20				3/8" Square

Accessories

Cable ng-eTTR / USB-A 1.8 m

Article Number	01-90-00008-01
----------------	----------------

2.5 Rotary Torque/Angle Sensors ng-TTR-a

Rotary torque sensors with analog + digital Interface

- High precision strain gauge based Torque Sensors
- Brushless energy and signal transmission
- High resolution incremental encoder (2 channel TTL level signals)
- Ultra compact size
- Mechanical overload protection clutch MOPC (sensors up to 200 cNm range)
- Calibration data stored in sensor memory
- Analog torque output signal options:
 - 0 to 5 V, zero point at 2.5 V
 - 0 to 10 V, zero point at 5 V
- Power supply 12 V DC +/- 5 %, 150 mA
- USB Interface
- Torque window control (via USB)



Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00048-01	ng-TTR01-ca	+/- 1	analog + USB	✓	3 mm Shaft
01-01-00049-01	ng-TTR02-ca	+/- 2	analog + USB	✓	3 mm Shaft
01-01-00050-01	ng-TTR05-ca	+/- 5	analog + USB	✓	3 mm Shaft



Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00051-01	ng-TTR10-ca	+/- 10	analog + USB	✓	5 mm Shaft
01-01-00052-01	ng-TTR20-ca	+/- 20	analog + USB	✓	5 mm Shaft



Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00053-01	ng-TTR50-ca	+/- 50	analog + USB	✓	8 mm Shaft
01-01-00054-01	ng-TTR100-ca	+/- 100	analog + USB	✓	8 mm Shaft
01-01-00055-01	ng-TTR200-ca	+/- 200	analog + USB	✓	8 mm Shaft
01-01-00056-01	ng-TTR500-ca	+/- 500	analog + USB	-	8 mm Shaft
01-01-00057-01	ng-TTR1000-ca	+/- 1000	analog + USB	-	8 mm Shaft
01-01-00141-02	ng-TTR2000-ca	+/- 2000	analog + USB	-	8 mm Shaft



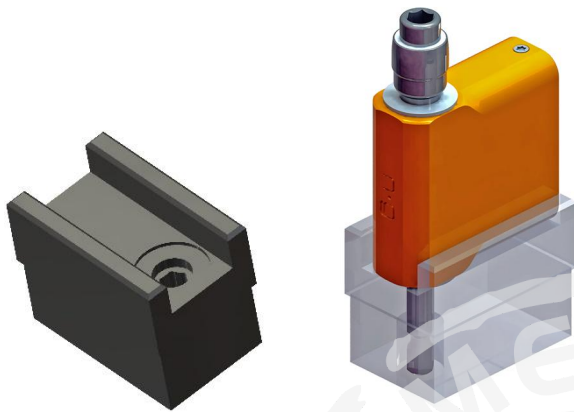
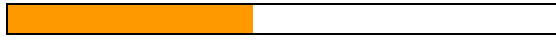
Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00058-01	ng-TTR50-xa	+/- 50	analog + USB	✓	1/4" Hexagon
01-01-00059-01	ng-TTR100-xa	+/- 100	analog + USB	✓	1/4" Hexagon
01-01-00060-01	ng-TTR200-xa	+/- 200	analog + USB	✓	1/4" Hexagon
01-01-00061-01	ng-TTR500-xa	+/- 500	analog + USB	-	1/4" Hexagon
01-01-00024-01	ng-TTR1000-xa	+/- 1000	analog + USB	-	1/4" Hexagon
01-01-00078-01	ng-TTR2000-xa	+/- 2000	analog + USB	-	1/4" Hexagon



Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00077-01	ng-TTR5000-qa	+/- 5000	analog + USB	-	3/8" Square

Accessories

Sensor cable for analog interface, with single-sided connector, 1.5 meters



Sensor Detent ng-TTR 1/4" Hexagon

Article Number	01-92-00016-01
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2.6 Stationary Torque Sensors ng-TTS-i

- High precision strain gauge based Torque Sensors
- USB Interface
- Ethernet Interface
- *ng-Link interface*
- Torque window control
- Mechanical overload protection clutch MOPC (sensors up to 200 cNm range)
- Standard USB and Ethernet connectors



Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00042-01	ng-TTS01-ci	+/- 1	intelligent	✓	3 mm Bore
01-01-00015-01	ng-TTS02-ci	+/- 2	intelligent	✓	3 mm Bore
01-01-00016-01	ng-TTS05-ci	+/- 5	intelligent	✓	3 mm Bore
01-01-00017-01	ng-TTS10-ci	+/- 10	intelligent		

Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00019-01	ng-TTS50-xi	+/- 50	intelligent	✓	1/4" Hexagon
01-01-00020-01	ng-TTS100-xi	+/- 100	intelligent	✓	1/4" Hexagon
01-01-00021-01	ng-TTS200-xi	+/- 200	intelligent	✓	1/4" Hexagon
01-01-00022-01	ng-TTS500-xi	+/- 500	intelligent	-	1/4" Hexagon
01-01-00023-01	ng-TTS1000-xi	+/- 1000	intelligent	-	1/4" Hexagon
01-01-00075-01	ng-TTS2000-xi	+/- 2000	intelligent	-	1/4" Hexagon

Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00076-01	ng-TTS5000-qi	+/- 5000	intelligent	-	3/8" Square



Nm					
01-01-00168-02	ng-TTS10000-qi	+/- 100	intelligent	-	1/2" Square



Article Number	Type	Torque Range Nm	Interface	MOPC	Drive
01-01-00169-01	ng-TTS20000-qi	+/- 200	intelligent	-	3/4" Square
01-01-00170-01	ng-TTS50000-qi	+/- 500	intelligent		

2.7 Stationary Torque Sensors ng-TTS-u

- High precision strain gauge based Torque Sensors
- USB Interface
- Torque window control
- Mechanical overload protection clutch MOPC (sensors up to 200 cNm range)
- Standard USB and Ethernet connectors



Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00105-01	ng-TTS01-cu	+/- 1	USB	✓	3 mm Bore
01-01-00106-01	ng-TTS02-cu	+/- 2	USB	✓	3 mm Bore
01-01-00107-01	ng-TTS05-cu	+/- 5	USB	✓	3 mm Bore
01-01-00108-01	ng-TTS10-cu	+/- 10	USB		

Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00110-01	ng-TTS50-xu	+/- 50	USB	✓	1/4" Hexagon
01-01-00111-01	ng-TTS100-xu	+/- 100	USB	✓	1/4" Hexagon
01-01-00112-01	ng-TTS200-xu	+/- 200	USB	✓	1/4" Hexagon
01-01-00113-01	ng-TTS500-xu	+/- 500	USB	-	1/4" Hexagon
01-01-00114-01	ng-TTS1000-xu	+/- 1000	USB	-	1/4" Hexagon
01-01-00115-01	ng-TTS2000-xu	+/- 2000	USB	-	1/4" Hexagon

Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00116-01	ng-TTS5000-qu	+/- 5000	USB	-	3/8" Square



Nm					
01-01-00171-02	ng-TTS10000-qu	+/- 100	USB	-	1/2" Square

2.8 Stationary Torque Sensors ng-eTTS-u

Torque sensors with robust design for the production floor

- High precision strain gauge based torque sensors
- Compact size
- USB Interface
- Optional *ng-Link* interface
- Torque window control

Torque Sensor Type Nomenclature:

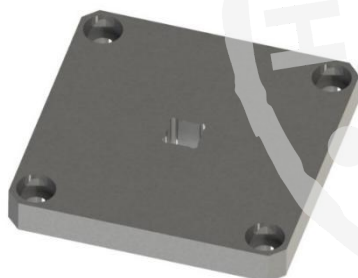
ng-eTTS-□ □-□□ □

- └ r = intelligent (USB + *ng-Link*)
- └ u = intelligent (USB)
- └ q = square drive
- └ Torque Range in cNm
- └ S = stationary
- └ TT = Torque Transducer
- └ e = economy
- └ ng = n·gineric Produkt



	Type	Torque Range Nm	USB	ng-Link	Drive
01-01-00314-01	ng-eTTS500-qu	+/- 5	✓	-	3/8" Square
01-01-00313-01	ng-eTTS1000-qu	+/- 10	✓	-	3/8" Square
01-01-00312-01	ng-eTTS2000-qu	+/- 20	✓	-	3/8" Square
01-01-00309-01	ng-eTTS5000-qu	+/- 50	✓	-	3/8" Square

Accessories



Sensor Detent 3/8" Square

Article Number	01-92-00037-01
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2.9 Stationary Torque Sensors ng-TTS-a

- High precision strain gauge based Torque Sensors
- Mechanical overload protection clutch MOPC (sensors up to 200 cNm range)
- Analog torque output signal options:
 - 0 to 5 V, zero point at 2.5 V
 - 0 to 10 V, zero point at 5 V
- Power supply 12 V DC +/- 5 %, 150 mA



Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00062-01	ng-TTS01-ca	+/- 1	analog	✓	3 mm Bore
01-01-00063-01	ng-TTS02-ca	+/- 2	analog	✓	3 mm Bore
01-01-00035-01	ng-TTS05-ca	+/- 5	analog	✓	3 mm Bore
01-01-00002-01	ng-TTS10-ca	+/- 10	analog		

Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00066-01	ng-TTS50-xa	+/- 50	analog	✓	1/4" Hexagon
01-01-00067-01	ng-TTS100-xa	+/- 100	analog	✓	1/4" Hexagon
01-01-00068-01	ng-TTS200-xa	+/- 200	analog	✓	1/4" Hexagon
01-01-00013-01	ng-TTS500-xa	+/- 500	analog	-	1/4" Hexagon
01-01-00014-01	ng-TTS1000-xa	+/- 1000	analog		

Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00145-01	ng-TTS5000-qa	+/- 5000	analog	-	3/8" Square

Accessories

Sensor cable for analog interface, with single-sided connector, 1.5 meters

Article Number	01-90-00021-01
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2.10 Handheld Torque Sensors ng-TTH-i

- High precision strain gauge based torque sensors
- USB Interface
- Ethernet Interface
- *ng-Link interface*
- Torque window control
- Mechanical overload protection clutch MOPC
- Standard USB and Ethernet connectors



Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00030-01	ng-TTH01-ci	+/- 1	intelligent	✓	3 mm Bore
01-01-00031-01	ng-TTH02-ci	+/- 2	intelligent	✓	3 mm Bore
01-01-00032-01	ng-TTH05-ci	+/- 5	intelligent	✓	3 mm Bore
01-01-00033-01	ng-TTH10-ci	+/- 10	intelligent		



Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00043-01	ng-TTH50-xi	+/- 50	intelligent	✓	1/4" Hexagon
01-01-00044-01	ng-TTH100-xi	+/- 100	intelligent	✓	1/4" Hexagon
01-01-00045-01	ng-TTH200-xi	+/- 200	intelligent	✓	1/4" Hexagon

2.11 Handheld Torque Sensors ng-TTH-u

- High precision strain gauge based torque sensors
- USB Interface
- Torque window control
- Mechanical overload protection MOPC
- Standard USB and Ethernet connectors



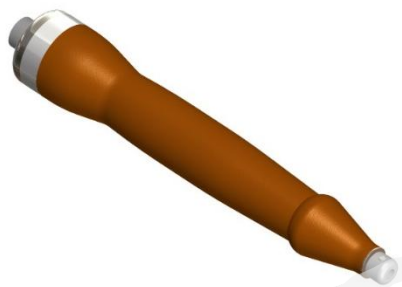
Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00118-01	ng-TTH01-cu	+/- 1	USB	✓	3 mm Bore
01-01-00119-01	ng-TTH02-cu	+/- 2	USB	✓	3 mm Bore
01-01-00120-01	ng-TTH05-cu	+/- 5	USB	✓	3 mm Bore
01-01-00121-01	ng-TTH10-cu	+/- 10	USB	✓	3 mm Bore
01-01-00122-01	ng-TTH20-cu	+/- 20	USB	✓	3 mm Bore



Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00123-01	ng-TTH50-xu	+/- 50	USB	✓	1/4" Hexagon
01-01-00124-01	ng-TTH100-xu	+/- 100	USB	✓	1/4" Hexagon
01-01-00125-01	ng-TTH200-xu	+/- 200	USB	✓	1/4" Hexagon

2.12 Handheld Torque Sensors ng-TTH-a

- High precision strain gauge based Torque Sensors
- Mechanical overload protection MOPC
- Analog torque output signal options:
 - 0 to 5 V, zero point at 2.5 V
 - 0 to 10 V, zero point at 5 V
- Power supply 12 V DC \pm 5 %, 150 mA



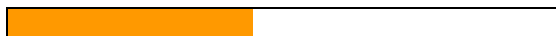
Article Number	Type	Torque Range cNm	Interface	MOPC	Drive
01-01-00025-01	ng-TTH01-ca	\pm 1	analog	✓	3 mm Bore
01-01-00026-01	ng-TTH02-ca	\pm 2	analog	✓	3 mm Bore
01-01-00027-01	ng-TTH05-ca	\pm 5	analog	✓	3 mm Bore
01-01-00028-01	ng-TTH10-ca	\pm 10	analog		



		Torque Range cNm			
01-01-00069-01	ng-TTH50-xa	\pm 50	analog	✓	1/4" Hexagon
01-01-00070-01	ng-TTH100-xa	\pm 100	analog	✓	1/4" Hexagon
01-01-00071-01	ng-TTH200-xa	\pm 200	analog	✓	1/4" Hexagon

Accessories

Sensor cable for analog interface, with single-sided connector, 1.5 meters



3 Intelligent Force Sensors

- Based on Strain Gauge Technology
- Digital and Analog Interfaces
- Compression Force Sensors
- Donut-shaped Compression Force Sensors
- Compression and Tension Force Sensors

Measurement Ranges:

100 N

...

200 kN



The sensor interface is optionally equipped with an input for an incremental encoder to measure the displacement! Please let us know your demands!

Force Sensor Type Nomenclature:

ng-FTS-

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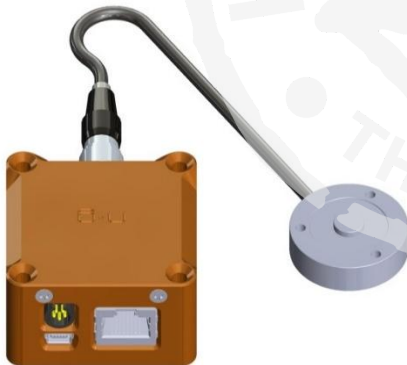
- | | | | L i = intelligent (USB + Ethernet + RS-485)
- | | | | L u = intelligent (USB)
- | | | | L b = button load cell (compression force)
- | | | | L d = donut shape load cell (compression force)
- | | | | L z = z-shape load cell (compression/tension force)
- | | | L Measurement range in N
- | | L S = Stationary
- | L FT = Force Transducer
- L ng = n-gineric Product

3.1 Compression Force Load Cells ng-FTS-bi

- High precision strain gauge based button load cells
- USB interface
- Ethernet interface
- *ng-Link* interface
- Force window control
- Standard USB and Ethernet connectors



Article Number	Type	Torque Range N	Interface	Size mm	Accuracy Class
01-01-00126-01	ng-FTS100-bi	100	intelligent	Ø 31,8 x 9.9	0.25 %
01-01-00127-01	ng-FTS200-bi	200	intelligent	Ø 31,8 x 9.9	0.25 %
01-01-00128-01	ng-FTS400-bi	400	intelligent	Ø 31,8 x 9.9	0.25 %
01-01-00129-01	ng-FTS1000-bi	1000	intelligent	Ø 31,8 x 9.9	0.25 %



Article Number	Type	Torque Range kN	Interface	Size mm	Accuracy Class
01-01-00130-01	ng-FTS4000-bi	4	intelligent	Ø 31,8 x 9.9	0.5 %
01-01-00131-01	ng-FTS8000-bi	8	intelligent	Ø 31,8 x 9.9	0.5 %
01-01-00132-01	ng-FTS10000-bi	10	intelligent	Ø 31,8 x 9.9	0.5 %

3.2 Compression Force Load Cells ng-FTS-bu

- High precision strain gauge based button load cells
- USB interface
- Force window control
- Standard USB and Ethernet connectors



Article Number	Type	Torque Range N	Interface	Size mm	Accuracy Class
01-01-00133-01	ng-FTS100-bu	100	USB	Ø 31,8 x 9.9	0.25 %
01-01-00134-01	ng-FTS200-bu	200	USB	Ø 31,8 x 9.9	0.25 %
01-01-00135-01	ng-FTS400-bu	400	USB	Ø 31,8 x 9.9	0.25 %
01-01-00136-01	ng-FTS1000-bu	1000	USB	Ø 31,8 x 9.9	0.25 %

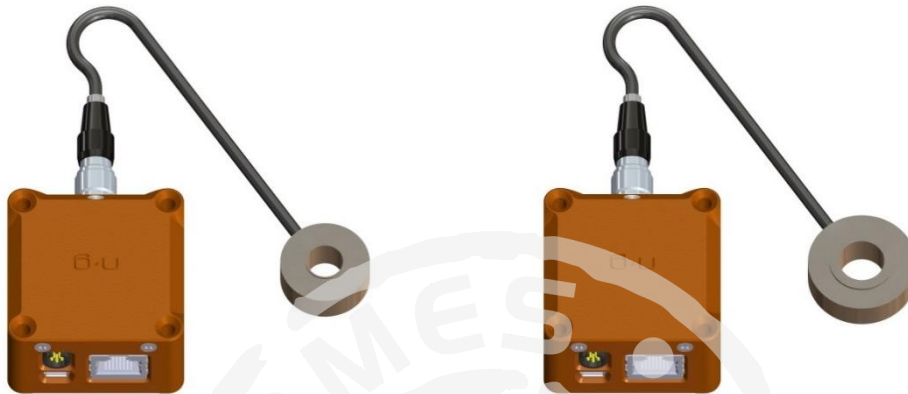


Article Number	Type	Torque Range N	Interface	Size mm	Accuracy Class
01-01-00137-01	ng-FTS4000-bu	4000	USB	Ø 31,8 x 9.9	0.5 %
01-01-00138-01	ng-FTS8000-bu	8000	USB	Ø 31,8 x 9.9	0.5 %
01-01-00139-01	ng-FTS10000-bu	10000	USB	Ø 31,8 x 9.9	0.5 %

3.3 Compression Force Load Cells ng-FTS-di

Load cells with bore to be attached to screw joints for clamping force measurement

- High precision strain gauge based button load cells
- USB interface
- Ethernet interface
- *ng-Link* interface
- Force window control
- Standard USB and Ethernet connectors



Article Number	Type	Torque Range kN	Interface	Size mm	Accuracy Class
01-01-00156-02	ng-FTS1000-di	1	intelligent	Ø 38,0 x 10,0	1
01-01-00180-01	ng-FTS2000-di	2	intelligent	Ø 38,0 x 10,0	1
01-01-00172-01	ng-FTS5000-di	5	intelligent	Ø 38,0 x 10,0	1
01-01-00184-01	ng-FTS10000-di	10	intelligent	Ø 38,0 x 10,0	1
01-01-00185-01	ng-FTS20000-di	20	intelligent	Ø 49,0 x 16,0	2 %
01-01-00186-01	ng-FTS50000-di	50	intelligent	Ø 49,0 x 16,0	2 %



Article Number	Type	Torque Range kN	Interface	Size mm	Genauigkeits- klasse
01-01-00157-01	ng-FTS100000-di	100	intelligent	Ø 78,0 x 25,0	1
01-01-00167-01	ng-FTS200000-di	200	intelligent	Ø 78,0 x 25,0	1

4 Micro Sensor Torque Driver Systems

4.1 Handheld Micro Sensor Torque Drivers ng-TDH



- Total Torque Range: 0.01 – 5.0 Nm
- Ultimate Torque/Angle Measurement Precision:
 - Strain Gauge based Rotary Torque Sensor integrated at the Bit Chuck
 - 24 bits A/D Converter Resolution of the Torque Measurement at the Rotary Part
 - Brushless Digital Signal Transmission from the Rotary to the Stationary Part
 - 0.1 Degrees Resolution of the Angle Measurement directly at the Bit Chuck
- Brushless DC Motor Technology
- Adaptive Screw Tightening Strategies
- Massive Aluminum Housing
- All Controls integrated
- Industry-4.0-compliant
- Precise in measurement and highly productive

The Adaptive Screw Tightening Strategy provides the detection of the snug torque during the rundown of the screw. Depending on the snug torque, an additional constant or proportionate amount of torque can be applied to the screw joint to achieve repeatable clamping force.

Inner Structure:



BL-DC Drive with Planetary Gearbox

Rotary Torque/Angle Sensor

Bit Chuck Unit



Torque Driver Nomenclature:

ng-TDH  

- └ **u** = USB direct
- └ **i** = w/ ng-TDC Interface
- └ **h** = Halfmoon Bit Chuck
- └ **x** = Hexagon Bit Chuck
- └ Torque Range in cNm
- └ **H** = Handheld
- └ **TD** = Torque Driver
- └ **ng** = **n**-generic Produkt

ng-TDH10-hu Micro Sensor Torque Driver System

Article Number	01-01-00264-01
Torque Range	1 to 10 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 1.000 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	181 x 48 x 24 mm
Weight	0.47 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDH10-hu Spindle	Torque Driver Handpiece	01-01-00255-01
ng-TD-PS-24-80	Power Supply Unit	01-91-00006-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A /USB Mini 1.8m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDH10-hi Micro Sensor Torque Driver System

Article Number	01-01-00265-01
Torque Range	1 to 10 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 1.000 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	181 x 48 x 24 mm
Weight	0.47 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDH10-hi Spindle	Torque Driver Handpiece	01-01-00254-01
ng-TD-PS-24-80	Power Supply Unit	01-91-00006-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01

ng-TDH20-hu Micro Sensor Torque Driver System

Article Number	01-01-00266-01
Torque Range	2 to 20 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 1.000 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	181 x 48 x 24 mm
Weight	0.47 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDH20-hu Spindle	Torque Driver Handpiece	01-01-00256-01
ng-TD-PS-24-80	Power Supply Unit	01-91-00006-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDH20-hi Micro Sensor Torque Driver System

Article Number	01-01-00267-01
Torque Range	2 to 20 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 1.000 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	181 x 48 x 24 mm
Weight	0.47 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDH20-hi Spindle	Torque Driver Handpiece	01-01-00257-01
ng-TD-PS-24-80	Power Supply Unit	01-91-00006-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01

ng-TDH50-hu Micro Sensor Torque Driver System

Article Number	01-01-00311-01
Torque Range	5 to 50 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 1.300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDH50-hu Spindle	Torque Driver Handpiece	01-01-00310-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A / USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDH50-hi Micro Sensor Torque Driver System

Article Number	01-01-00350-01
Torque Range	5 to 50 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 1.300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDH50-hi Spindle	Torque Driver Handpiece	01-01-00349-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A / USB Mini 1.8 m	01-90-00002-01

ng-TDH100-hu Micro Sensor Torque Driver System

Article Number	01-01-00268-01
Torque Range	10 to 100 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 1.300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDH100-hu Spindle	Torque Driver Handpiece	01-01-00258-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A / USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDH100-hi Micro Sensor Torque Driver System

Article Number	01-01-00269-01
Torque Range	10 to 100 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 1.300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDH100-hi Spindle	Torque Driver Handpiece	01-01-00259-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD7	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A / USB Mini 1.8 m	01-90-00002-01

ng-TDH200-xu Micro Sensor Torque Driver System

Article Number	01-01-00278-01
Torque Range	20 to 200 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 800 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDH200-xu Spindle	Torque Driver Handpiece	01-01-00283-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDH200-xi Micro Sensor Torque Driver System

Article Number	01-01-00281-01
Torque Range	20 to 200 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 800 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDH200-xi Spindle	Torque Driver Handpiece	01-01-00284-01
ng-TD-PS600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A /USB Mini 1.8m	01-90-00002-01

ng-TDH400-xu Micro Sensor Torque Driver System

Article Number	01-01-00271-01
Torque Range	40 to 400 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 800 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDH400-xu Spindle	Torque Driver Handpiece	01-01-00260-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDH400-xi Micro Sensor Torque Driver System

Article Number	01-01-00270-01
Torque Range	40 to 400 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 800 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDH400-xi Spindle	Torque Driver Handpiece	01-01-00261-01
ng-TD-PS600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A /USB Mini 1.8m	01-90-00002-01

ng-TDH500-xu Micro Sensor Torque Driver System

Article Number	01-01-00272-01
Torque Range	50 to 500 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 600 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDH500-xu Spindle	Torque Driver Handpiece	01-01-00262-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDH500-xi Micro Sensor Torque Driver System

Article Number	01-01-00273-01
Torque Range	50 to 500 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 600 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDH500-xi Spindle	Torque Driver Handpiece	01-01-00263-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01

4.2 Handheld Micro Sensor Measurement Drivers ng-TD HQ

The **ng-TD HQ** systems are optimized for high precision torque and angle measurement at low RPM. They can especially fulfill the high requirements of handheld or automated measurement and adjustment applications.

The scope of functions of the **ng-TD HQ** systems are identical to the **ng-TD H** systems, just the RPM Range starts very low.

ng-TD HQ10-hu Micro Sensor Measurement Driver System

Article Number	01-01-00391-01
Torque Range	1 to 10 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	181 x 48 x 24 mm
Weight	0.47 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TD HQ10-hu Spindle	Torque Driver Handpiece	01-01-00384-01
ng-TD-PS-24-80	Power Supply Unit	01-91-00006-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A / USB Mini 1.8m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TD HQ10-hi Micro Sensor Measurement Driver System

Article Number	01-01-00390-01
Torque Range	1 to 10 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	181 x 48 x 24 mm
Weight	0.47 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TD HQ10-hi Spindle	Torque Driver Handpiece	01-01-00383-01
ng-TD-PS-24-80	Power Supply Unit	01-91-00006-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A / USB Mini 1.8 m	01-90-00002-01

ng-TD HQ20-hu Micro Sensor Measurement Driver System

Article Number	01-01-00290-01
Torque Range	2 to 20 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	181 x 48 x 24 mm
Weight	0.47 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TD HQ20-hu Spindle	Torque Driver Handpiece	01-01-00382-01
ng-TD-PS-24-80	Power Supply Unit	01-91-00006-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A / USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TD HQ20-hi Micro Sensor Measurement Driver System

Article Number	01-01-00389-01
Torque Range	2 to 20 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	181 x 48 x 24 mm
Weight	0.47 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TD HQ20-hi Spindle	Torque Driver Handpiece	01-01-00381,01
ng-TD-PS-24-80	Power Supply Unit	01-91-00006-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01

ng-TD HQ50-hu Micro Sensor Measurement Driver System

Article Number	01-01-00373-01
Torque Range	5 to 50 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TD HQ50-hu Spindle	Torque Driver Handpiece	01-01-00371-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TD HQ50-hi Micro Sensor Measurement Driver System

Article Number	01-01-00372-01
Torque Range	5 to 50 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TD HQ50-hi Spindle	Torque Driver Handpiece	01-01-00370-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A / USB Mini 1.8 m	01-90-00002-01

ng-TD HQ100-hu Micro Sensor Measurement Driver System

Article Number	01-01-00282-01
Torque Range	10 to 100 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TD HQ100-hu Spindle	Torque Driver Handpiece	01-01-00302-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A / USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TD HQ100-hi Micro Sensor Measurement Driver System

Article Number	01-01-00388-01
Torque Range	10 to 100 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TD HQ100-hi Spindle	Torque Driver Handpiece	01-01-00380-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A / USB Mini 1.8 m	01-90-00002-01

ng-TD HQ200-xu Micro Sensor Measurement Driver System

Article Number	01-01-00294-01
Torque Range	20 to 200 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TD HQ200-xu Spindle	Torque Driver Handpiece	01-01-00379-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A / USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TD HQ200-xi Micro Sensor Measurement Driver System

Article Number	01-01-00387-01
Torque Range	20 to 200 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TD HQ200-xi Spindle	Torque Driver Handpiece	01-01-00378-01
ng-TD-PS600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A / USB Mini 1.8m	01-90-00002-01

ng-TD HQ400-xu Micro Sensor Measurement Driver System

Article Number	01-01-00293-01
Torque Range	40 to 400 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TD HQ400-xu Spindle	Torque Driver Handpiece	01-01-00377-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A / USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDH400-xi Micro Sensor Measurement Driver System

Article Number	01-01-00386-01
Torque Range	40 to 400 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TD HQ400-xi Spindle	Torque Driver Handpiece	01-01-00376-01
ng-TD-PS600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A /USB Mini 1.8m	01-90-00002-01

ng-TD HQ500-xu Micro Sensor Measurement Driver System

Article Number	01-01-00291-01
Torque Range	50 to 500 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

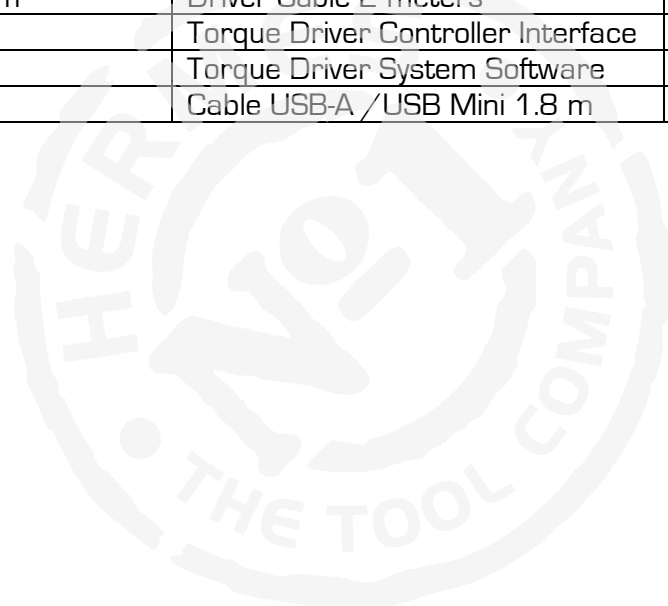
Type	Description	Article Number
ng-TD HQ500-xu Spindle	Torque Driver Handpiece	01-01-00375-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TD HQ500-xi Micro Sensor Measurement Driver System

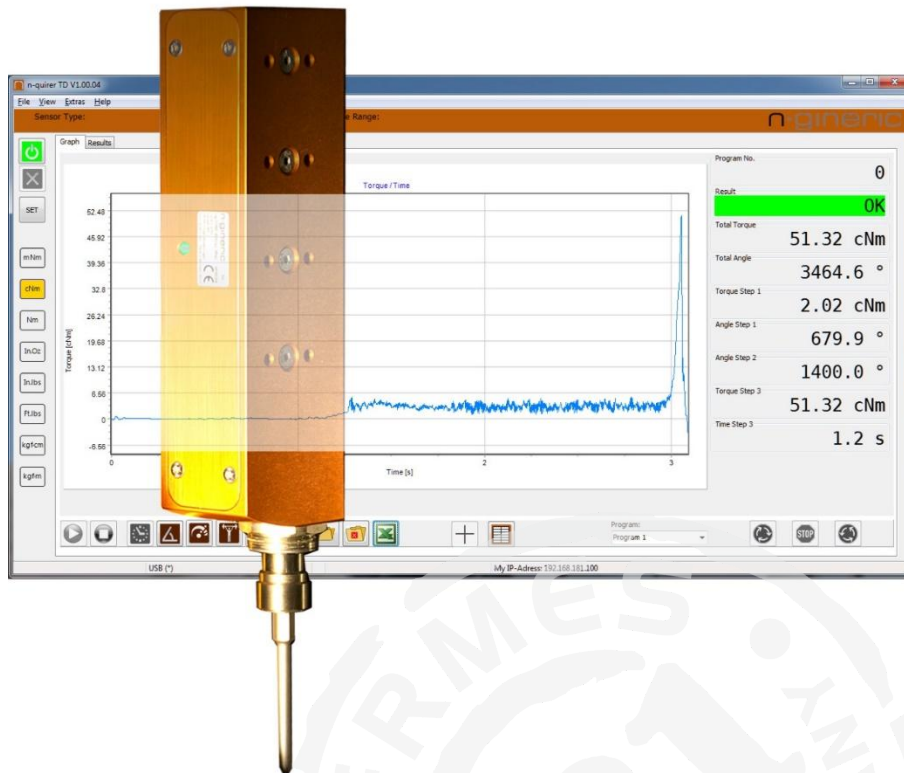
Article Number	01-01-00385-01
Torque Range	50 to 500 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TD HQ500-xi Spindle	Torque Driver Handpiece	01-01-00374-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A / USB Mini 1.8 m	01-90-00002-01



4.3 Stationary Micro Sensor Torque Drivers ng-TDS



- Total Torque Range: 0.01 – 10.0 Nm
- Ultimate Torque/Angle Measurement Precision:
 - Strain Gage based Rotary Torque Sensor integrated at the Bit Chuck
 - 24 bits A/D Converter Resolution of the Torque Measurement at the Rotary Part
 - Brushless Digital Signal Transmission from the Rotary to the Stationary Part
 - 0.1 Degrees Resolution of the Angle Measurement directly at the Bit Chuck
- Brushless DC Motor Technology
- Adaptive Screw Tightening Strategies
- Massive Aluminum Housing
- All Controls integrated
- Industry-4.0-compliant
- Precise in measurement and highly productive

The **Adaptive Screw Tightening Strategy** provides the detection of the snug torque during the rundown of the screw. Depending on the snug torque, an additional constant or proportionate amount of torque can be applied to the screw joint to achieve repeatable clamping force.

Inner Structure:



Torque Driver Nomenclature:

ng- TDS ☐ ☐-☐☐ ☐

- | | | | | ☐ u = USB direct
- | | | | | ☐ i = w/ ng-TDC Interface
- | | | | | ☐ h = Halfmoon Bit Chuck
- | | | | | ☐ x = wHexagon Bit Chuck
- | | | | | ☐ Torque Range in cNm
- | | | | | ☐ S = Stationary
- | | | | | ☐ TD = Torque Driver
- | | | | | ☐ ng = n·gineric Produkt

ng-TDS10-hu Micro Sensor Torque Driver System

Article Number	01-01-00241-01
Torque Range	1 to 10 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 1.000 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	181 x 48 x 24 mm
Weight	0.47 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDS10-hu Spindle	Torque Driver Spindle	01-01-00232-01
ng-TD-PS-24-80	Power Supply Unit	01-91-00006-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A /USB Mini 1.8m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDS10-hi Micro Sensor Torque Driver System

Article Number	01-01-00243-01
Torque Range	1 to 10 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 1.000 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	181 x 48 x 24 mm
Weight	0.47 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDS10-hi Spindle	Torque Driver Spindle	01-01-00230-01
ng-TD-PS-24-80	Power Supply Unit	01-91-00006-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01

ng-TDS20-hu Micro Sensor Torque Driver System

Article Number	01-01-00233-01
Torque Range	2 to 20 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 1.000 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	181 x 48 x 24 mm
Weight	0.47 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDS20-hu Spindle	Torque Driver Spindle	01-01-00218-01
ng-TD-PS-24-80	Power Supply Unit	01-91-00006-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDS20-hi Micro Sensor Torque Driver System

Article Number	01-01-00239-01
Torque Range	2 to 20 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 1.000 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	181 x 48 x 24 mm
Weight	0.47 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDS20-hi Spindle	Torque Driver Spindle	01-01-00219-01
ng-TD-PS-24-80	Power Supply Unit	01-91-00006-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01

ng-TDS50-hu Micro Sensor Torque Driver System

Article Number	01-01-00352-01
Torque Range	5 to 50 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 1.300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDS50-hu Spindle	Torque Driver Spindle	01-01-00351-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A /USB Mini 1.8m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDS50-hi Micro Sensor Torque Driver System

Article Number	01-01-00297-01
Torque Range	5 to 50 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 1.300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDS50-hi Spindle	Torque Driver Spindle	01-01-00298-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01

ng-TDS100-hu Micro Sensor Torque Driver System

Article Number	01-01-00231-01
Torque Range	10 to 100 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 1.300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDS100-hu Spindle	Torque Driver Spindle	01-01-00223-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A /USB Mini 1.8m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDS100-hi Micro Sensor Torque Driver System

Article Number	01-01-00237-01
Torque Range	10 to 100 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 1.300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDS100-hi Spindle	Torque Driver Spindle	01-01-00217-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01

ng-TDS200-xu Micro Sensor Torque Driver System

Article Number	01-01-00279-01
Torque Range	20 to 200 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 800 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDS200-xu Spindle	Torque Driver Spindle	01-01-00285-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDS200-xi Micro Sensor Torque Driver System

Article Number	01-01-00280-01
Torque Range	20 to 200 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 800 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDS200-xi Spindle	Torque Driver Spindle	01-01-00286-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01

ng-TDS400-xu Micro Sensor Torque Driver System

Article Number	01-01-00235-01
Torque Range	40 to 400 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 800 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDS400-xu Spindle	Torque Driver Spindle	01-01-00164-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDS400-xi Micro Sensor Torque Driver System

Article Number	01-01-00238-01
Torque Range	40 to 400 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 800 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDS400-xi Spindle	Torque Driver Spindle	01-01-00216-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01

ng-TDS500-xu Micro Sensor Torque Driver System

Article Number	01-01-00274-01
Torque Range	50 to 500 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 600 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDS500-xu Spindle	Torque Driver Spindle	01-01-00276-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDS500-xi Micro Sensor Torque Driver System

Article Number	01-01-00275-01
Torque Range	50 to 500 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	100 to 600 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

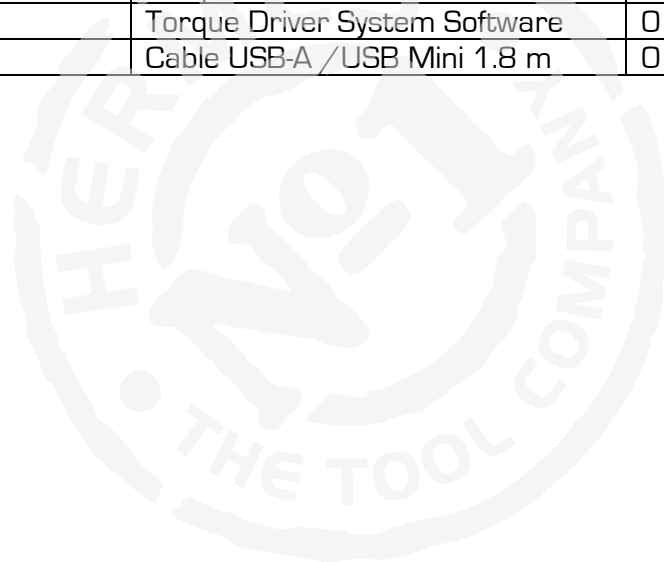
Type	Description	Article Number
ng-TDS500-xi Spindle	Torque Driver Spindle	01-01-00277-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01

ng-TDS1000-xi Micro Sensor Torque Driver System

Article Number	01-01-00410-01
Torque Range	100 to 1000 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	50 - 400 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	253 x 64 x 42 mm
Weight	1.75 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDS1000-xi Spindle	Torque Driver Spindle	01-01-00409-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01



4.4 Stationary Micro Sensor Measurement Drivers ng-TDSQ

The **ng-TDSQ** systems are optimized for high precision torque and angle measurement at low RPM. They can especially fulfill the high requirements of automated measurement and adjustment applications.

The scope of functions of the **ng-TDSQ** systems are identical to the **ng-TDS** systems, just the RPM Range starts very low.

ng-TDSQ10-hu Micro Sensor Measurement Driver System

Article Number	01-01-00244-01
Torque Range	1 to 10 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	181 x 48 x 24 mm
Weight	0.47 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDSQ10-hu Spindle	Torque Driver Spindle	01-01-00364-01
ng-TD-PS-24-80	Power Supply Unit	01-91-00006-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A / USB Mini 1.8m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDSQ10-hi Micro Sensor Measurement Driver System

Article Number	01-01-00245-01
Torque Range	1 to 10 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	181 x 48 x 24 mm
Weight	0.47 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDSQ10-hi Spindle	Torque Driver Spindle	01-01-00363-01
ng-TD-PS-24-80	Power Supply Unit	01-91-00006-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A / USB Mini 1.8 m	01-90-00002-01

ng-TDSQ20-hu Micro Sensor Measurement Driver System

Article Number	01-01-00229-01
Torque Range	2 to 20 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	181 x 48 x 24 mm
Weight	0.47 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDSQ20-hu Spindle	Torque Driver Spindle	01-01-00362-01
ng-TD-PS-24-80	Power Supply Unit	01-91-00006-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A / USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDSQ20-hi Micro Sensor Measurement Driver System

Article Number	01-01-00246-01
Torque Range	2 to 20 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	181 x 48 x 24 mm
Weight	0.47 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDSQ20-hi Spindle	Torque Driver Spindle	01-01-00361-01
ng-TD-PS-24-80	Power Supply Unit	01-91-00006-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01

ng-TDSQ50-hu Micro Sensor Measurement Driver System

Article Number	01-01-00365-01
Torque Range	5 to 50 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDSQ50-hu Spindle	Torque Driver Spindle	01-01-00353-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDSQ50-hi Micro Sensor Measurement Driver System

Article Number	01-01-00307-01
Torque Range	5 to 50 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDSQ50-hi Spindle	Torque Driver Spindle	01-01-00306-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01

ng-TDSQ100-hu Micro Sensor Measurement Driver System

Article Number	01-01-00227-01
Torque Range	10 to 100 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDSQ100-hu Spindle	Torque Driver Spindle	01-01-00360-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDSQ100-hi Micro Sensor Measurement Driver System

Article Number	01-01-00247-01
Torque Range	10 to 100 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	4 mm Halfmoon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDSQ100-hi Spindle	Torque Driver Spindle	01-01-00251-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01

ng-TDSQ200-xu Micro Sensor Measurement Driver System

Article Number	01-01-00369-01
Torque Range	20 to 200 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDSQ200-xu Spindle	Torque Driver Spindle	01-01-00359-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A /USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDSQ200-xi Micro Sensor Measurement Driver System

Article Number	01-01-00368-01
Torque Range	20 to 200 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDSQ200-xi Spindle	Torque Driver Spindle	01-01-00358-01
ng-TD-PS600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A / USB Mini 1.8m	01-90-00002-01

ng-TDSQ400-xu Micro Sensor Measurement Driver System

Article Number	01-01-00228-01
Torque Range	40 to 400 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

Type	Description	Article Number
ng-TDSQ400-xu Spindle	Torque Driver Spindle	01-01-00357-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A / USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDSQ400-xi Micro Sensor Measurement Driver System

Article Number	01-01-00248-01
Torque Range	40 to 400 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDSQ400-xi Spindle	Torque Driver Spindle	01-01-00356-01
ng-TD-PS600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A / USB Mini 1.8m	01-90-00002-01

ng-TDSQ500-xu Micro Sensor Measurement Driver System

Article Number	01-01-00367-01
Torque Range	50 to 500 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	USB

Scope of Supply

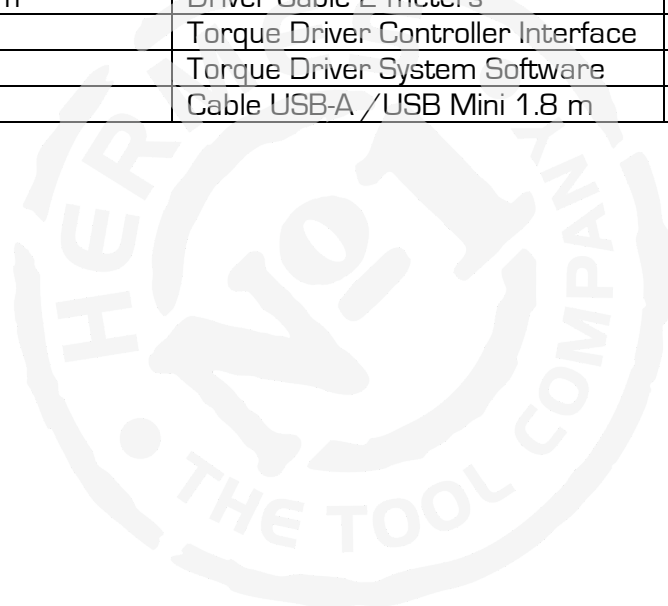
Type	Description	Article Number
ng-TDSQ500-xu Spindle	Torque Driver Spindle	01-01-00355-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
USB Cable	Cable USB-A / USB Mini 1.8 m	01-90-00002-01
n-quirer TD	Torque Driver System Software	01-01-00215-01

ng-TDSQ500-xi Micro Sensor Measurement Driver System

Article Number	01-01-00366-01
Torque Range	50 to 500 cNm
Torque Measurement Accuracy	0.5% of the F.S.R.
Angle Measurement Resolution	0.1 Degrees
RPM Range	5 to 300 min ⁻¹
Bit Drive	1/4" Hexagon
Dimensions	212 x 58 x 35 mm
Weight	0.98 kg
Interface	Digital to ng-TDC

Scope of Supply

Type	Description	Article Number
ng-TDSQ500-xi Spindle	Torque Driver Spindle	01-01-00354-01
ng-TD-PS-36-600	Power Supply Unit	01-91-00004-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00014-01
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00011-01
ng-TDC	Torque Driver Controller Interface	01-01-00220-01
n-quirer TD	Torque Driver System Software	01-01-00215-01
USB Cable	Cable USB-A / USB Mini 1.8 m	01-90-00002-01



5 Systems and Components for Automated Assembly

5.1 Blow Feeding Module ng-BF400



The blow feeding module is designed for highly effective automated screw tightening applications. It is built from the following components:

- Fixture unit, prepared for mounting of the module at a robot (e. g. a SCARA or Cartesian Robot)
- Pneumatic precision slide für the driver stroke
- Mouthpiece Assembly with bracket set

The screws are blown from the screw feeder unit through a tube into the mouthpiece. They are stopped by the spring balanced brackets in alignment with the screw driver spindle. The tightening process begins, when the spindle moves downwards pushing the screw through the brackets towards the workpiece while rotating slowly.

The mouthpiece and the brackets sets are designed and manufactured in accordance with the geometric requirements of the parts and screws.

The module is prepared to carry the torque driver types

- ng-TDS50-xi
- ng-TDS100-xi
- ng-TDS200-xi
- ng-TDS400-xi
- ng-TDS500-xi

The total weight of the unit, including the torque driver spindle is approximately 2.0 kg.

The modules are based on a standard design. Most of the times, customization of application specific parts is necessary. It can be done on request after a profound technical clarification.

5.2 „Flying Handling“ Module ng-FLH400



The Pick-&Place feeding module is designed for highly effective automated screw tightening applications. It is built from the following components:

- Fixture Plate, prepared for mounting of the module at (e. g.) a Cartesian robot
- Pneumatic precision slide für the driver stroke
- Screw handling assembly with vertical / horizontal movements via pneumatic precision slides

While the screw is being tightened, the next screw can be blow fed into a little dome mounted in the screw handling. When the screw driver spindle has moved back into the upper position, the handling brings the screw to the vacuum nozzle, then it moves back into the loading position. This can happen while the robot moves to the next screw joint position. The process time is significantly shorter than with the normal Pick-&Place.

The vacuum adapter assembly with the nozzle is attached to the torque driver spindle.

The module is prepared to carry the torque driver types

- ng-TDS50-xi
- ng-TDS100-xi
- ng-TDS200-xi
- ng-TDS400-xi
- ng-TDS500-xi

The total weight of the unit, including the torque driver spindle is approximately 3.4 kg.

The modules are based on a standard design. Most of the times, customization of application specific parts is necessary. It can be done on request after a profound technical clarification.

5.3 Micro Screw Feeder ng-FEED



Intelligent Screw Feeder Module for high volume 24/7 production, prepared for Pick-&-Place by vacuum of micro screws (screw sizes from M1 to M2). All components are integrated in an aluminum housing.

- Vibratory feeder drive
- Feeder bowl
- Numerically controlled escapement
- Optical screw sensor
- Micro air compressor
- Control electronics
- Up-/Down-keys
- Digital-I/O-Interface
- USB-Interface
- Ethernet-Interface
- RS232-C-Interface

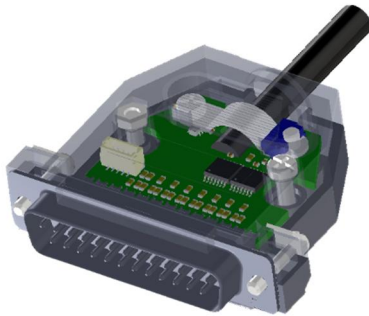
Power supply: 24 V 1 A

The feeder modules are based on a standard design. Most of the times, customization of application specific parts is necessary. It can be done on request after a profound technical clarification.

6 Accessories

6.1 Interface Extension ng-eTTx

For all intelligent torque and force sensor with *ng-Link* interface, to connect to a PLC

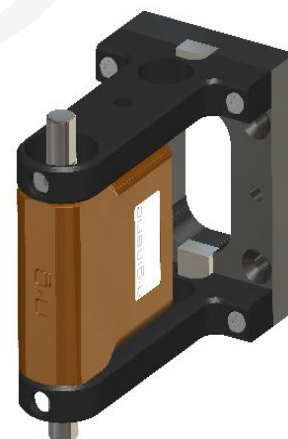


Article Number	01-01-00152-01
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- 8 isolated digital Inputs, NPN or PNP configurable, voltage range 12 – 36 V
- 8 isolated digital Outputs, NPN or PNP configurable, voltage range 12 – 36 V
- Supply voltage 24 V DC 1 A (sensor consumption included)
- Direct signaling of control window status
- Integrated in a SUB-D-25 housing
- Connector compatible to the *ng-Link* interface
- Cable length 1.8 m

6.2 Sensor Mounting Assy

Prepared for ng-TTR-Series (ng-TTR01-ci to ng-TTR5000-qi)



Article Number	Type
01-01-00163-01	Diameter 19 mm
01-01-00226-01	Diameter 20 mm

6.3 Screw Joint Simulator Sets



Article Number	Type		
01-92-00019-01	Screw Test Joint Set 3 mm CYL M1	3 mm Shaft	M1
01-92-00020-01	Screw Test Joint Set 3 mm CYL M1.6	3 mm Shaft	M1.6
01-92-00002-01	Screw Test Joint Set 3 mm CYL M2	3 mm Shaft	M2
01-92-00014-01	Screw Test Joint Set 1/4" HEX M2	1/4" Hexagon	M2
01-92-00001-01	Screw Test Joint Set 1/4" HEX M3	1/4" Hexagon	M3
01-92-00003-01	Screw Test Joint Set 1/4" HEX M4	1/4" Hexagon	M4
01-92-00013-01	Screw Test Joint Set 1/4" HEX M5	1/4" Hexagon	M5
01-92-00004-01	Screw Test Joint Set 1/4" HEX M6	1/4" Hexagon	M6
01-92-00006-01	Screw Test Joint Set 1/4" HEX M8	1/4" Hexagon	M8
01-92-00027-01	Screw Test Joint Set 3/8" SQR M6	3/8" Square	M6
01-92-00028-01	Screw Test Joint Set 3/8" SQR M8	3/8" Square	M8
01-92-00029-01	Screw Test Joint Set 3/8" SQR M10	3/8" Square	M10
01-92-00030-01	Screw Test Joint Set 1/2" SQR M8	1/2" Square	M8
01-92-00012-01	Screw Test Joint Set 1/2" SQR M12	1/2" Square	M12
01-92-00031-01	Screw Test Joint Set 3/4" SQR M16	3/4" Square	M16
01-92-00032-01	Screw Test Joint Set 3/4" SQR M24	3/4" Square	M24
01-92-00033-01	Screw Test Joint Set 1" SQR M24	1" Square	M24

6.4 Torque Driver Controller Interface ng-TDC

The Digital Interface Extension for Torque Driver Spindles **ng-TDH-i** and **ng-TDS-i** can manage 32 screw tightening programs which can be addressed directly vial digital I/Os, Additional interfaces provide versatile connectivity to external controls.



Article Number	01-01-00220-01
Interfaces	12 photo isolated digital inputs, NPN/PNP configurable, 24 V DC 8 photo isolated digital outputs, NPN/PNP configurable, 24 V DC USB-Interface Ethernet-Interface (10/100 Mbit) RS-232-C CAN (in Preparation)
Dimensions	105 x 84 x 46 mm
Weight	0.3 kg

6.5 Linear Arm ng-LA200

Linear Arms provide ergonomic support for the operator by a smooth movement and by the absorption of the reaction torque. They are highly recommended to be used for handheld screw tightening applications. Vertical alignment is mandatory to prevent from cross threading, and avoiding the rotation of the screw driver housing eliminates possible deviations of the angle measurement, as happens if the tool was just held manually.

The ng-LA200 is prepared for the Micro Sensor Torque Driver Spindles

- ng-TDH50-xi, -xu
- ng-TDH100-xi, -xu
- ng-TDH200-xi, -xu
- ng-TDH400-xi, -xu
- ng-TDH500-xi, -xu

Features:

- Horizontal Reach 200 mm
- Vertical Reach 300 mm
- Adjustable Spring Balancer for tool weight 1 to 2 kg
- Fixture Clamp



Article Number	01-01-00303-01
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6.6 Linear-Arm with position monitoring ng-LAP400

Device holder with vertical linear guide and two hinge axes

- Horizontal travel 400 mm
- Vertical travel 300 m

The arms have a solid profile construction with a double ball roller guide mounted behind it, from which we expect a smooth running in the Z direction.

The joint axes are double-supported, and we can set the bearing clearance precisely. With this setup, we expect a massive improvement in positioning repeatability and handling.



6.7 Bit Selector and Tightening Position Controller ng-BPC

The **ng-BPC** device was designed to control the bit change within the screw tightening sequence as programmed in the **n-quirer TD advanced** application. The operator is requested to change the bit by pick-by-light signals.

Additionally, with the position sensors of a device holder connected, the system can also ensure that the screw tightening sequence is done according to the programmed tightening coordinates.



Artikelnummer	01-01-00400-01
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6.8 Foot Switch ng-Tx-FSW



The footswitch **ng-Tx-FSW** can be used as an external operating element for the **n-quirer TT** and **n-quirer TD** application. It is connected to the PC running the software via USB. The following functions are available:

n-quirer TT:

- External measurement triggering
- Quick graph export into Excel format (for multi-graph collection)

n-quirer TD:

- Start of the screw tightening process

Connector: USB-A, cable length 2.5 meters

Article Number	01-90-00034-01
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6.9 Cables

Type	Description	Article Number
ng-TD-Cable 2 m	Driver Cable 2 meters	01-90-00014-01
ng-TD-Cable 3 m	Driver Cable 3 meters	01-90-00011-01
Cable USB-A /USB Mini 1.8 m	USB-Cable 1,8 meters	01-90-00002-01
Cable USB-A /USB Mini 5 m	USB-Cable 5 meters	01-90-00006-01
Cable ng-eTTR / USB-A 1.8 m	ng-eTTR /USB-Cable 1.8 meters	01-90-00008-01
Cable USB-Mini-B / USB-Micro-B 1,0 m	USB-Cable Smartphone	01-90-00019-01
Cable USB-Mini / USB-Typ3 1,0 m		01-90-00035-01
Power Cord ng-PSC-EU	Power Cord Europe	01-90-00028-01
Power Cord ng-PSC-CH	Power Cord Switzerland	01-90-00029-01
Power Cord ng-PSC-US	Power Cord USA	01-90-00030-01
Power Cord ng-PSC-GB	Power Cord England	01-90-00031-01
Power Cord ng-PSC-CN	Power Cord China	01-90-00032-01
Sensor Cable single-sided	Sensor cable for analog interface, with single-sided connector, 1.5 meters	01-90-00021-01
Cable n-clude 1.8 m	ng-Link-Cable for sensor connection	01-90-00012-01
Cable ng-eTTR / USB-Micro 1.8 m	ng-eTTR/USB-Cable Smartphone	01-90-00033-01



Driver Cable



USB Cable



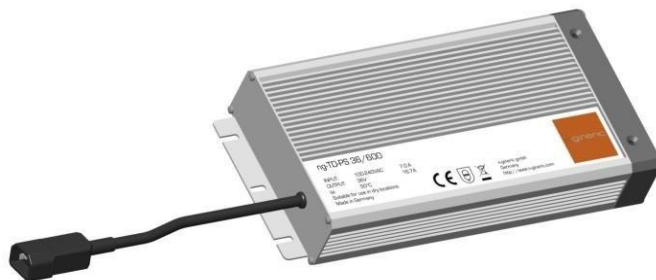
Power Cord

6.10 Power Supply Units

Type	Description	Article Number
ng-TD-PS-24-80	Power Supply Unit 24 V 80 VA	01-91-00006-01
ng-TD-PS-36-600	Power Supply Unit 36 V 600 VA	01-91-00004-01



ng-TD-PS-24-80



ng-TD-PS-36-600

6.11 Vacuum Adapter Assemblies



Vacuum Adapter Assemblies for Micro Sensor Torque Driver Spindles ng-TD are available in different sizes. They are selected according to the driver size, the screw geometry and possible constraints of the workpiece. Sometimes customizing can be necessary. The vacuum nozzle is not included.

Type	Article Number
ng-TD20-h44 Vacuum Adapter Assy D6	30-01-00032-01
ng-TD100-h44 Vacuum Adapter Assy D6	30-01-00035-01
ng-TD100-h64 Vacuum Adapter Assy D6	30-01-00034-01
ng-TD200-x Vacuum Adapter Assy D6	30-01-00033-01
ng-TD200-x Vacuum Adapter Assy D8	30-01-00029-01
ng-TD200-x Vacuum Adapter Assy D10	30-01-00030-01

6.12 Vacuum Nozzles

Vacuum nozzles are available in different standard sizes. They can be customized according to the screw geometry and possible constraints from the workpiece.



6.13 Screw Bits

Bits for Micro Sensor Torque Driver Systems ng-TD are available from various manufacturers, with 4-mm- Halfmoon drive or 1/4" Hexagon drive. They are selected according to the screw tightening application requirements. They can be customized, if needed, especially for automated screw tightening systems.



Bit with 4-mm-Halfmoon Drive



Bit with 1/4" Hexagon-Drive

6.14 Transducer Converter ng-TC-ai

Intelligent sensor interface for strain gauge based sensors

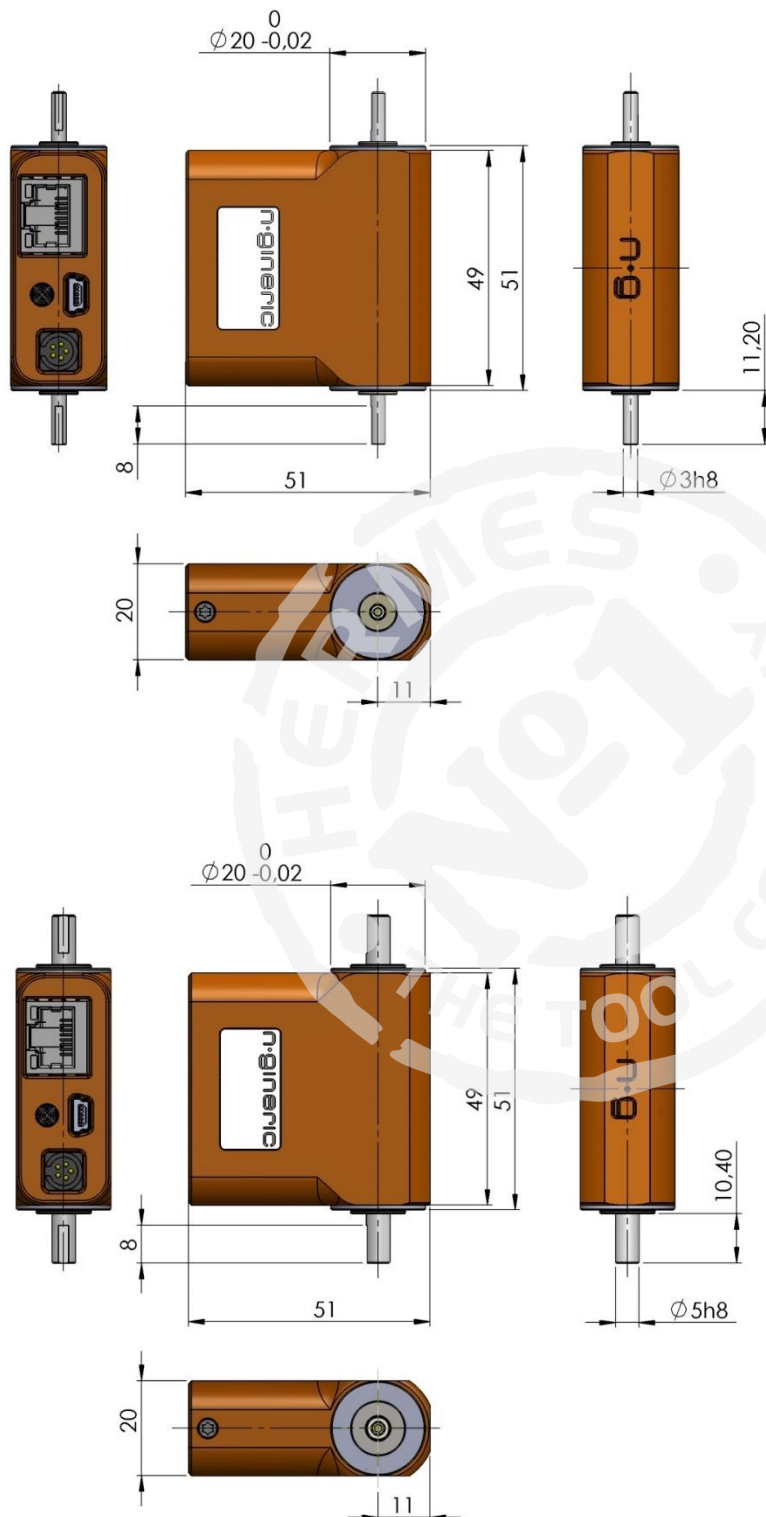
- USB, Ethernet and *ng-Link* interface
- Sampling-rate 2 kHz / 4 kHz
- Signal-LED
- Aluminium casing
- Operating temperature 0 °C bis +40 °C
- Dimensions 50 x 50 x 30 mm

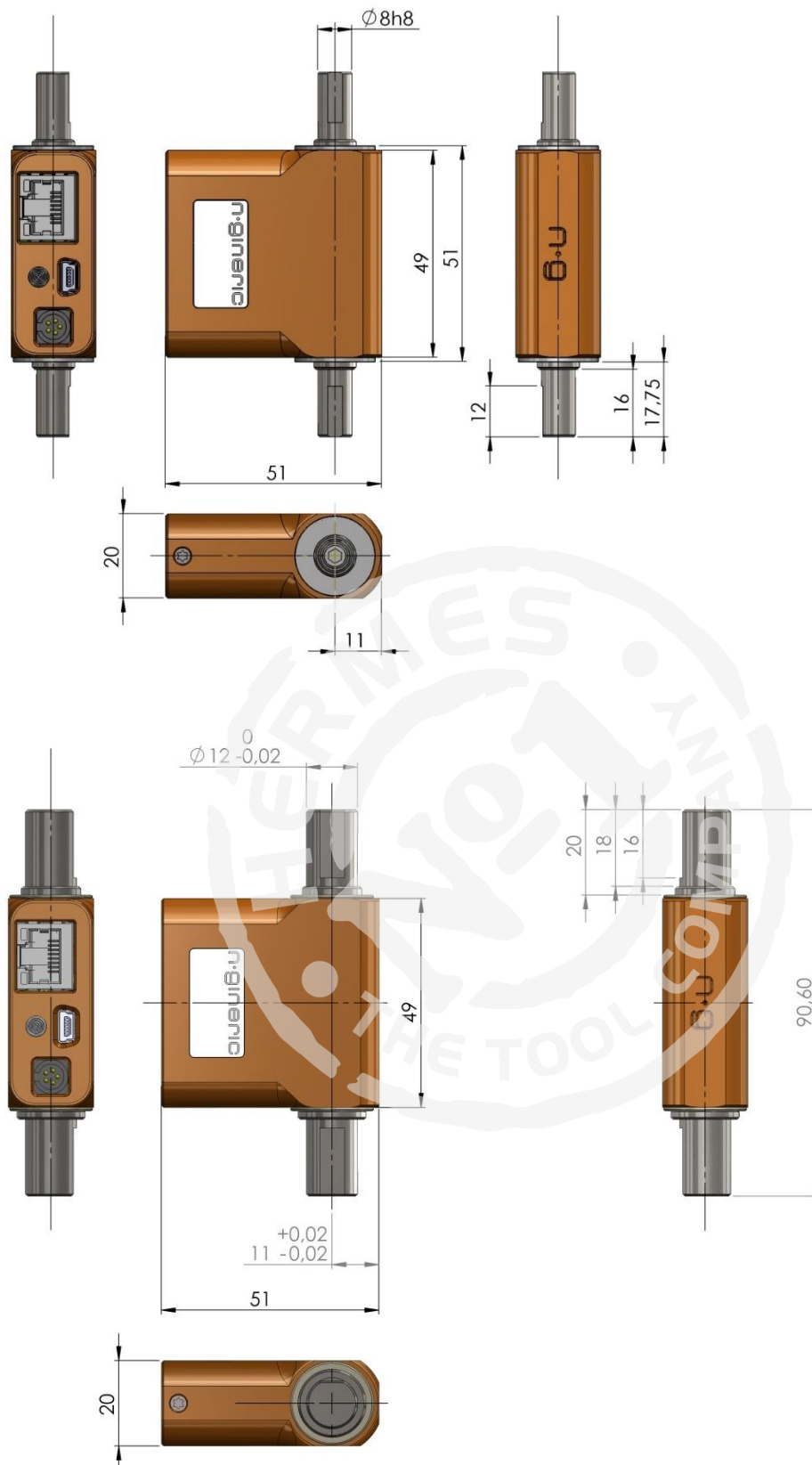


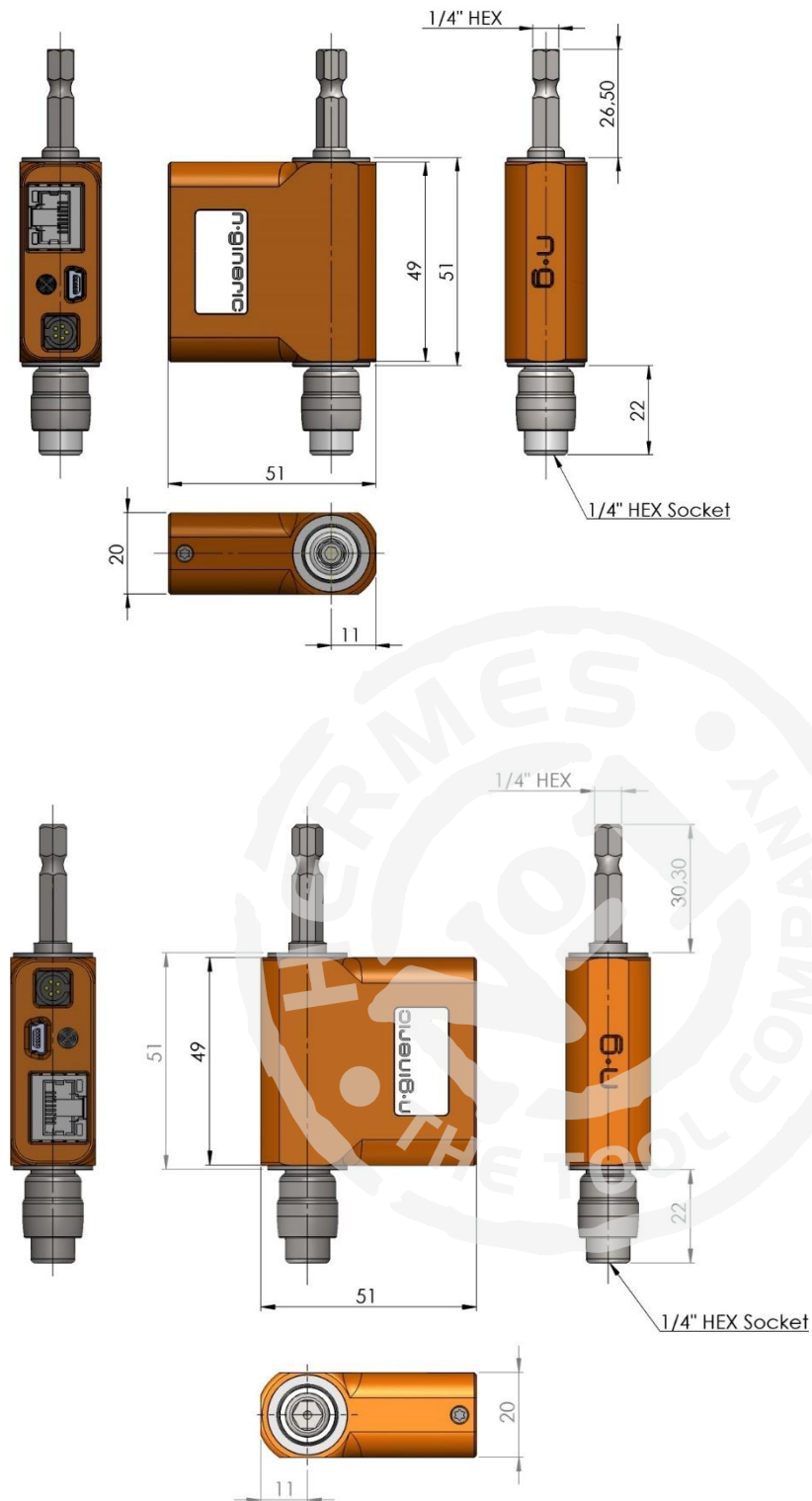
Type	Article Number
ng-TC-ai Transducer Converter a/i	

7 Technical Data

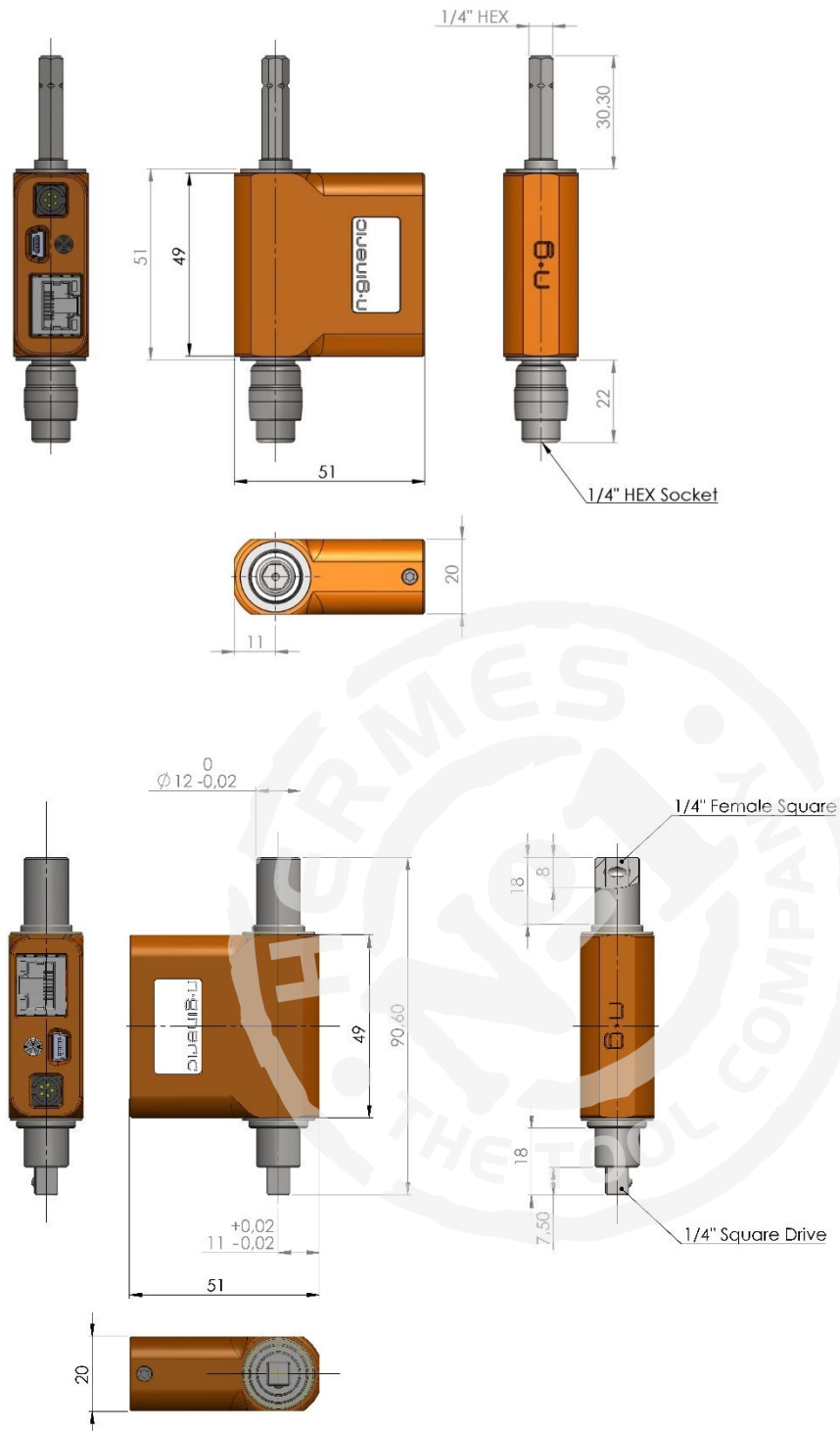
7.1 Dimensions – Sensors

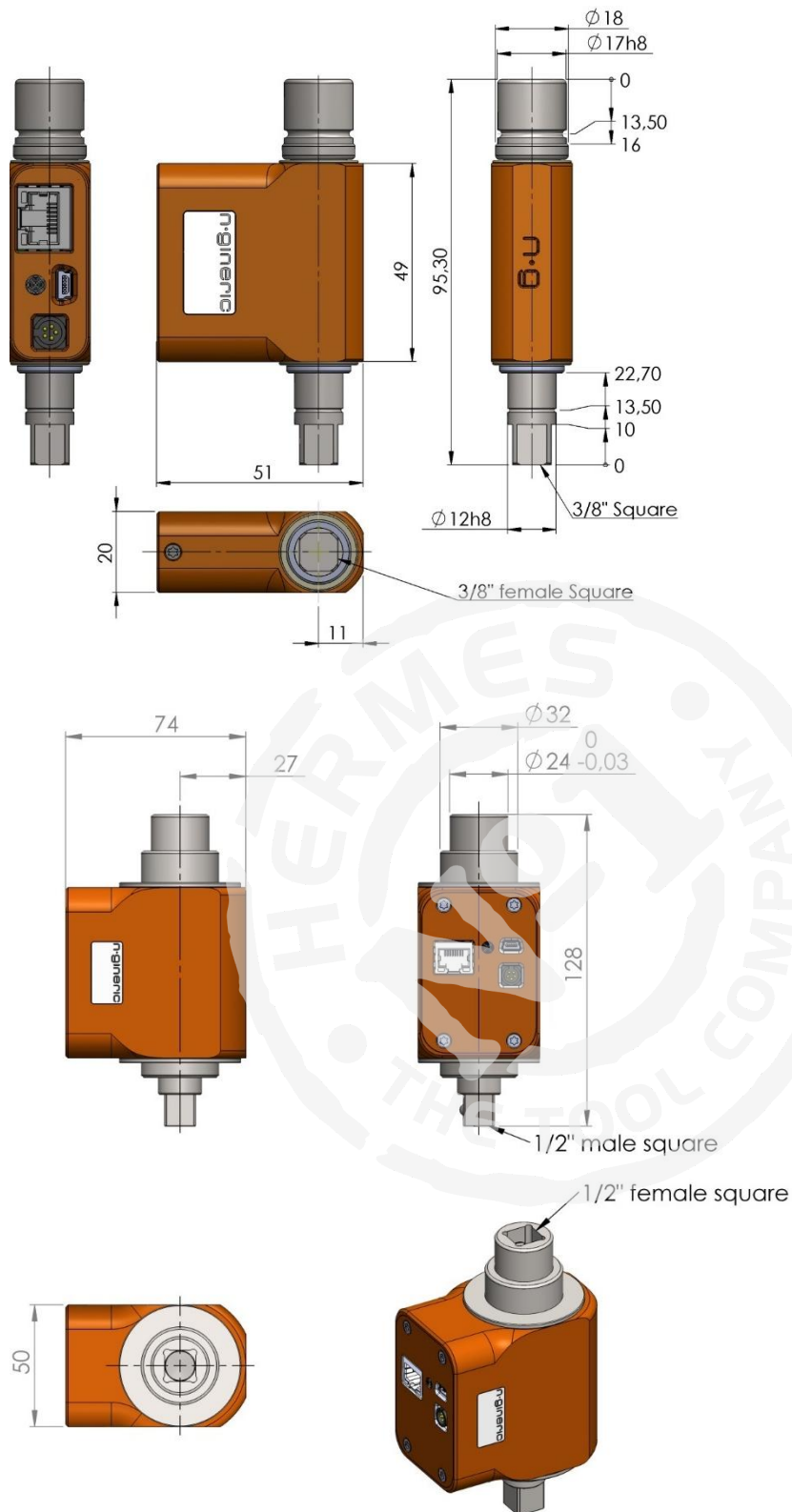


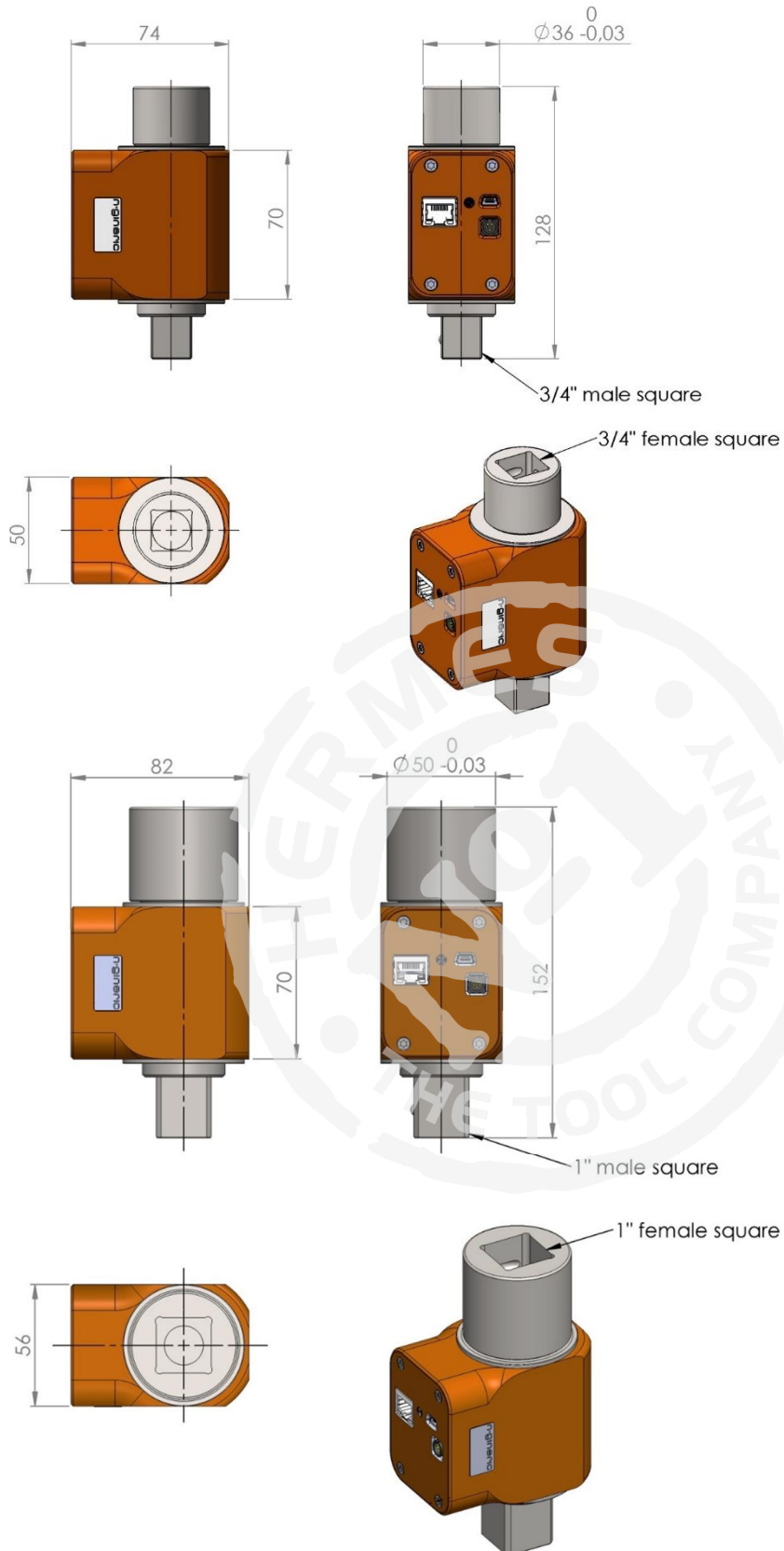


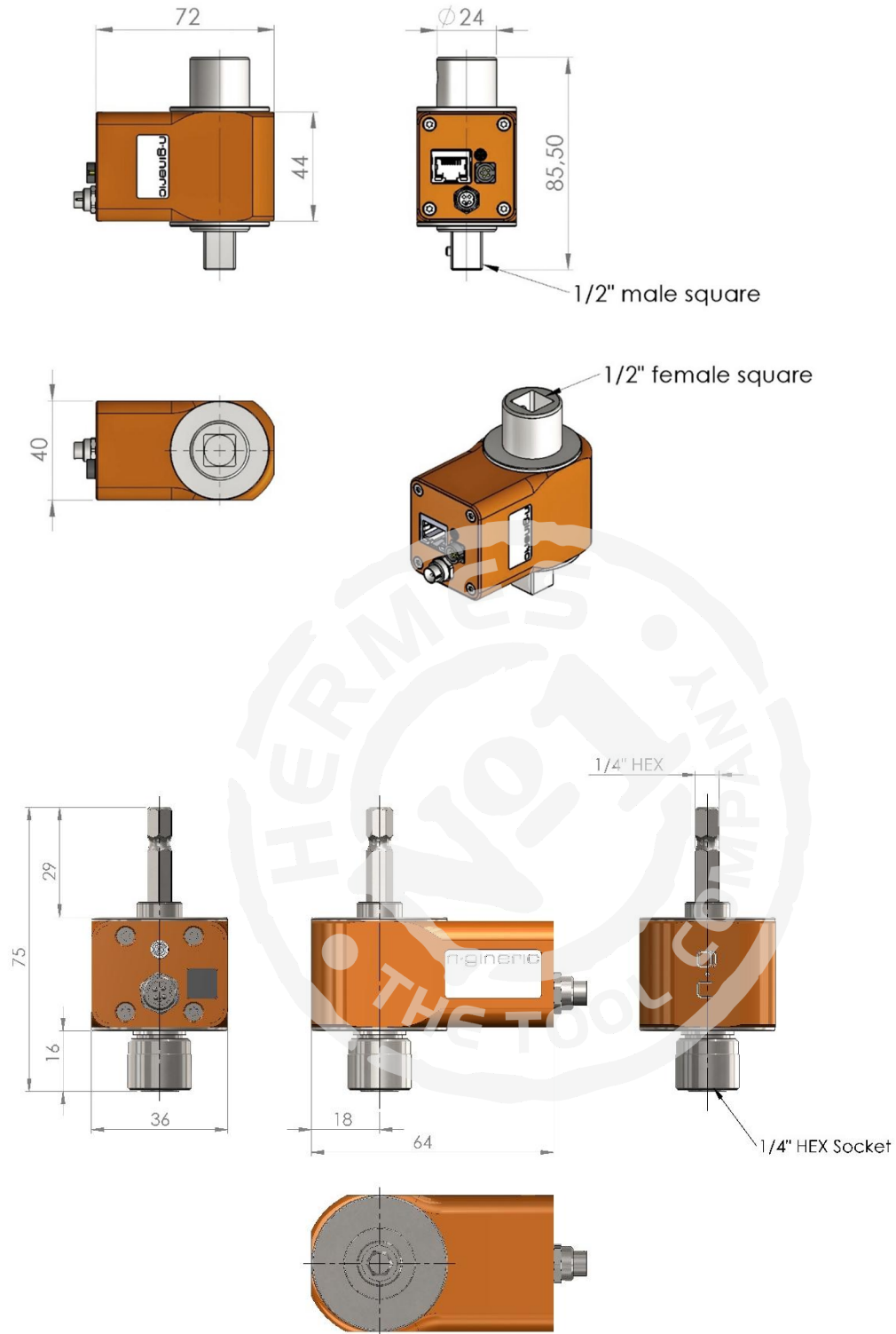


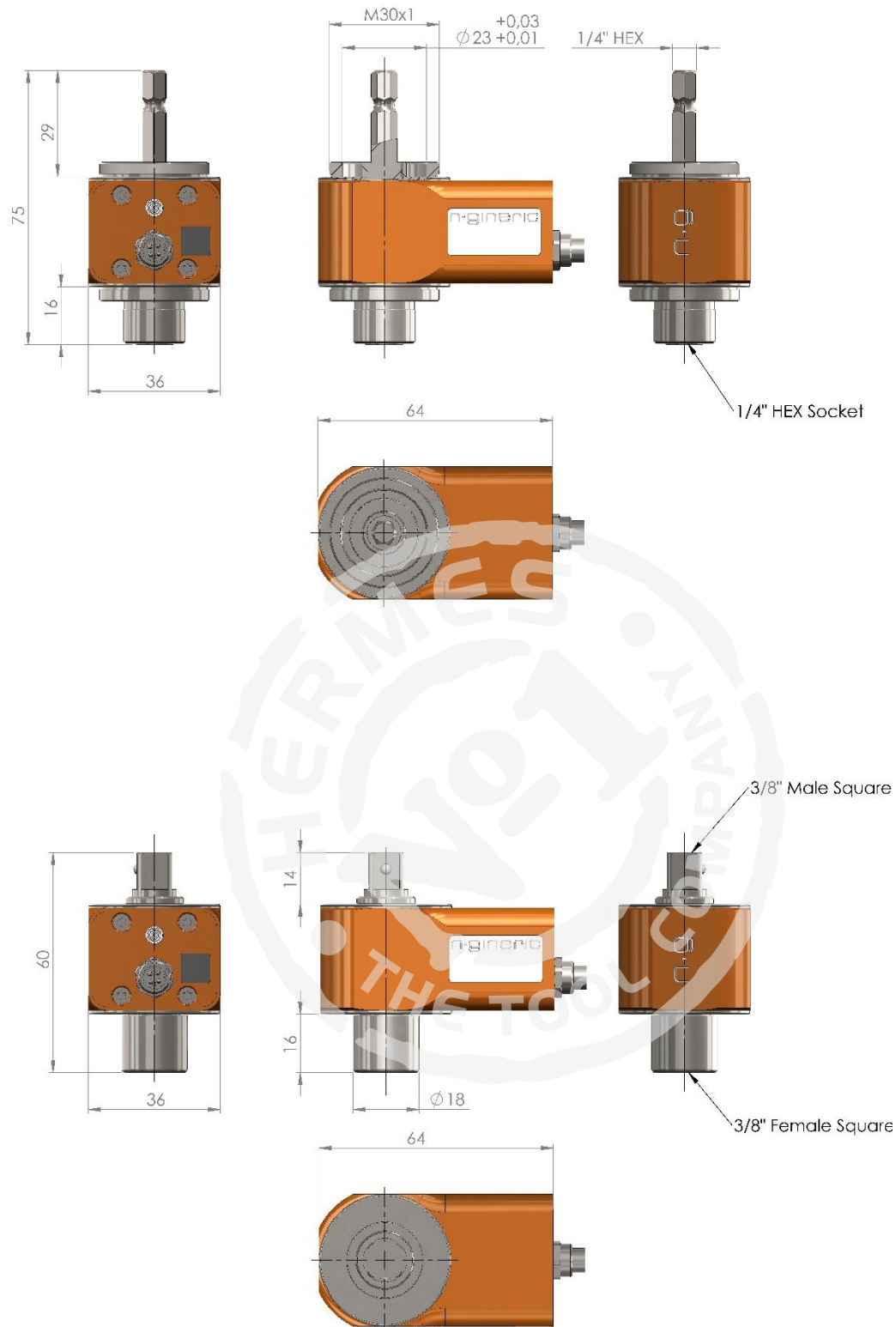
ng-TTR500-xi
ng-TTR1000-xi

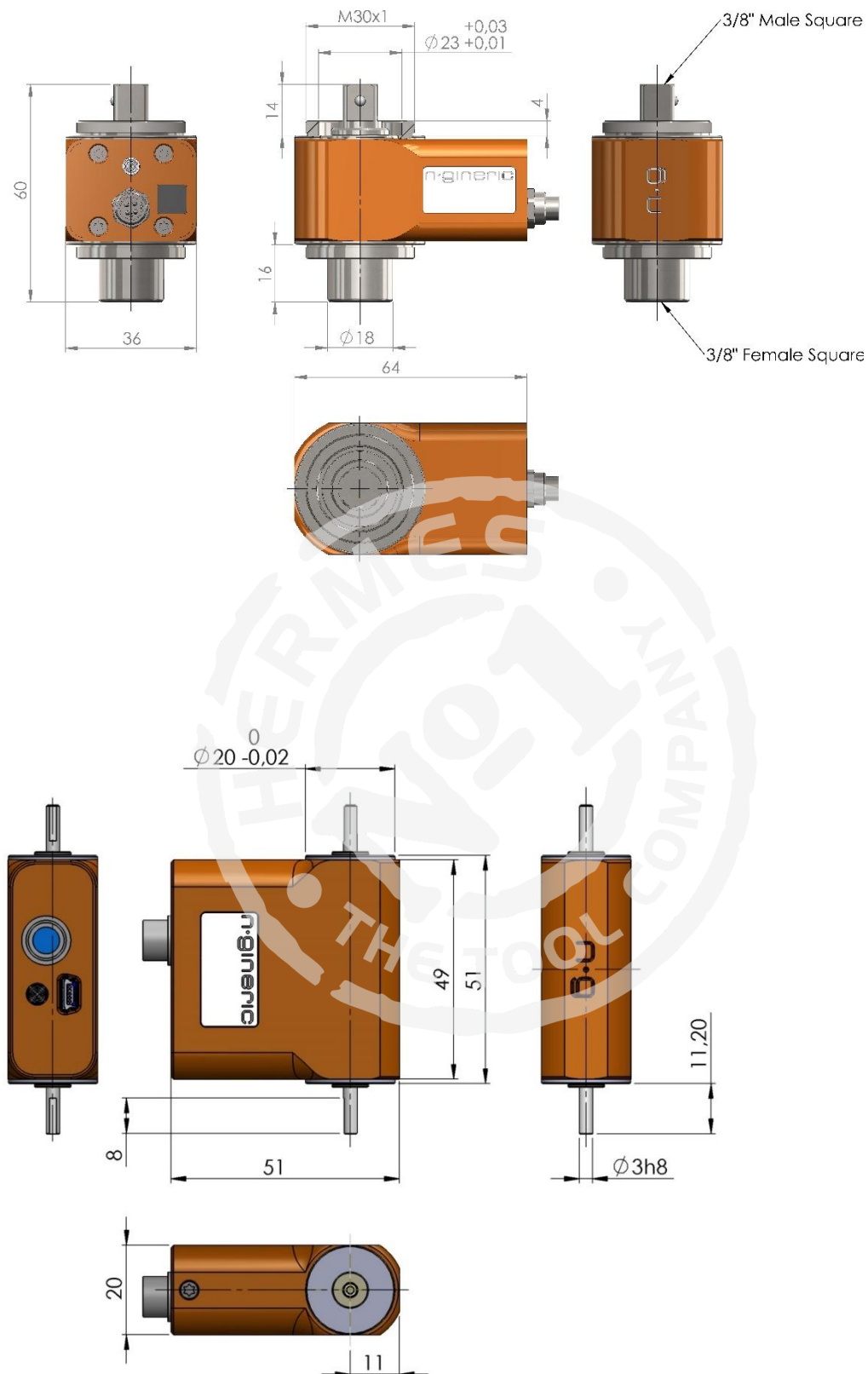


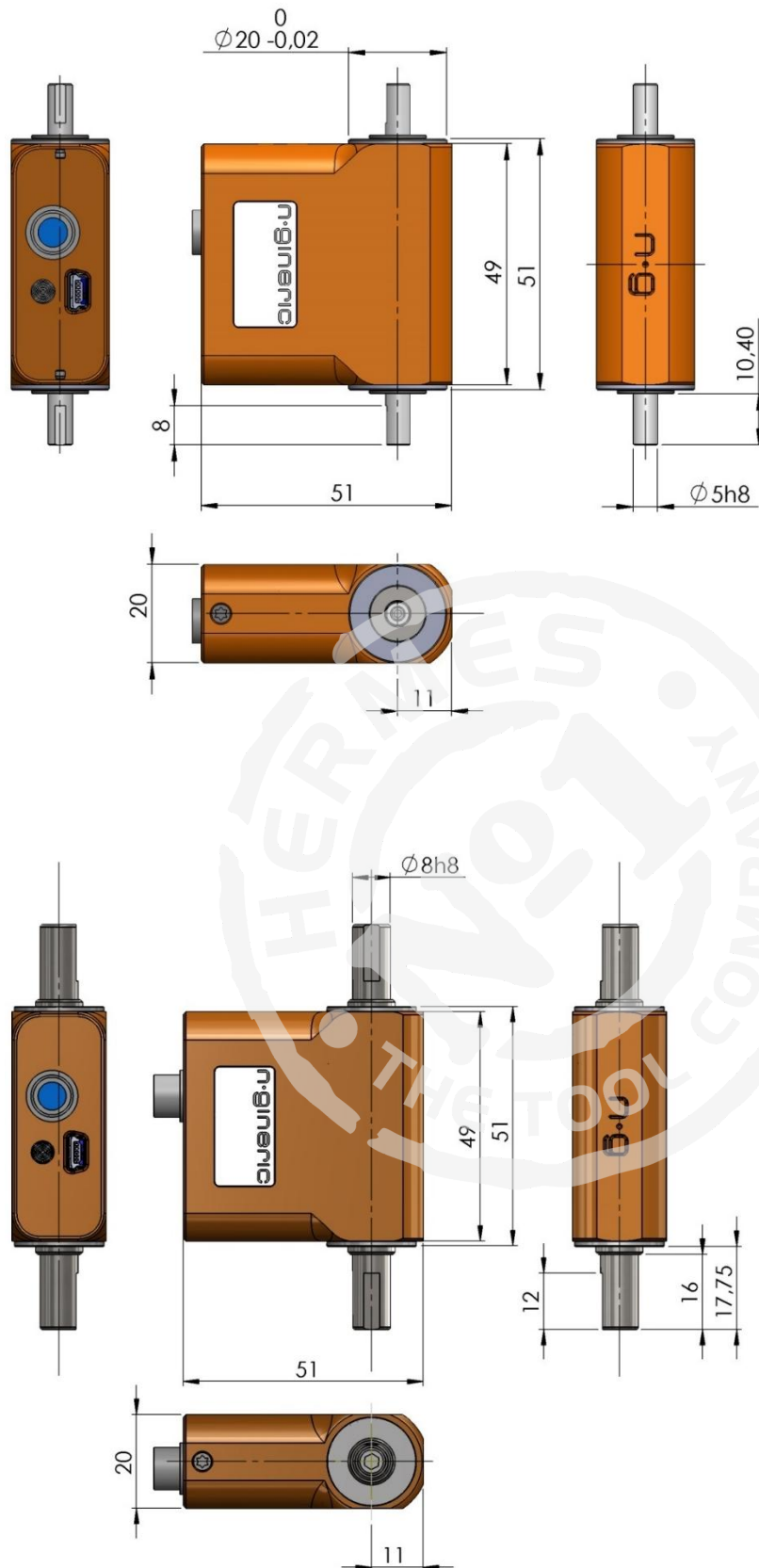




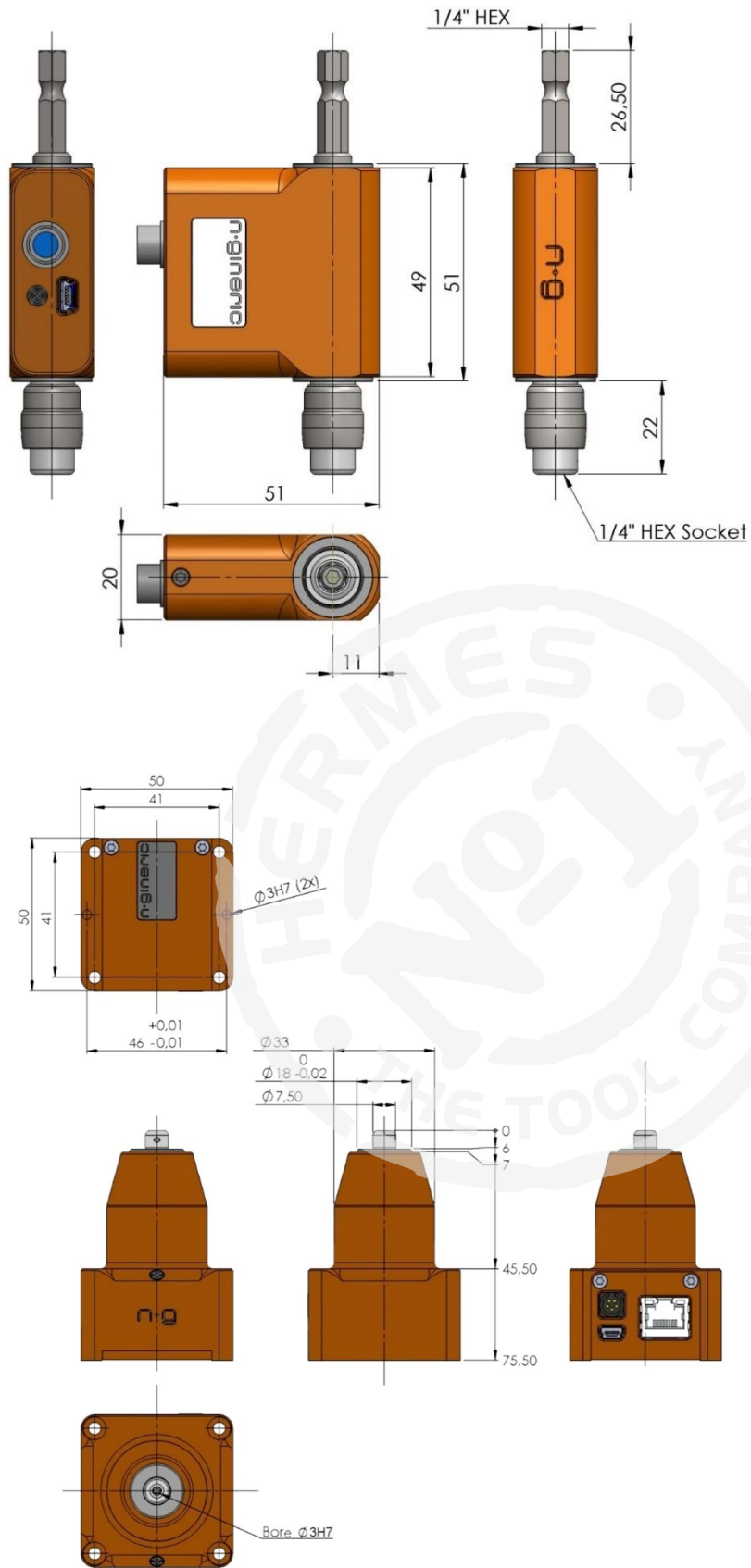


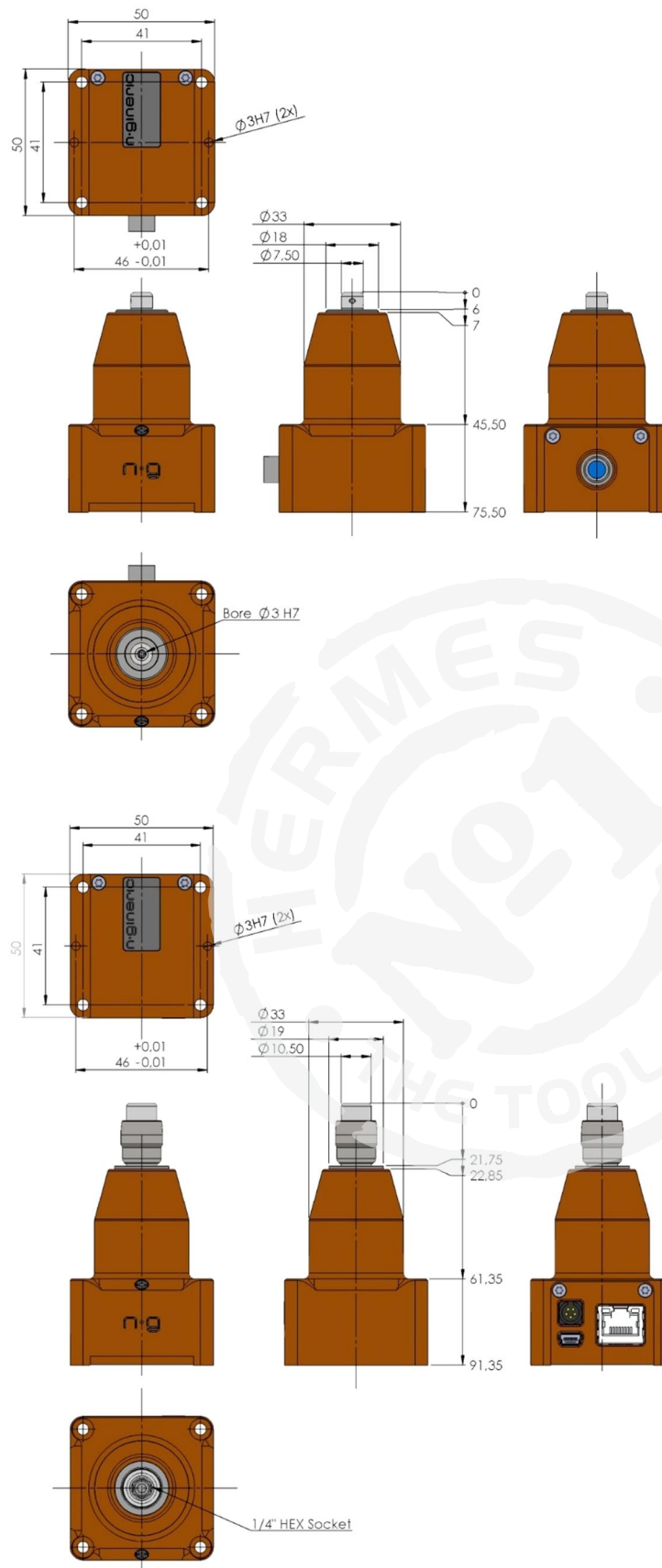


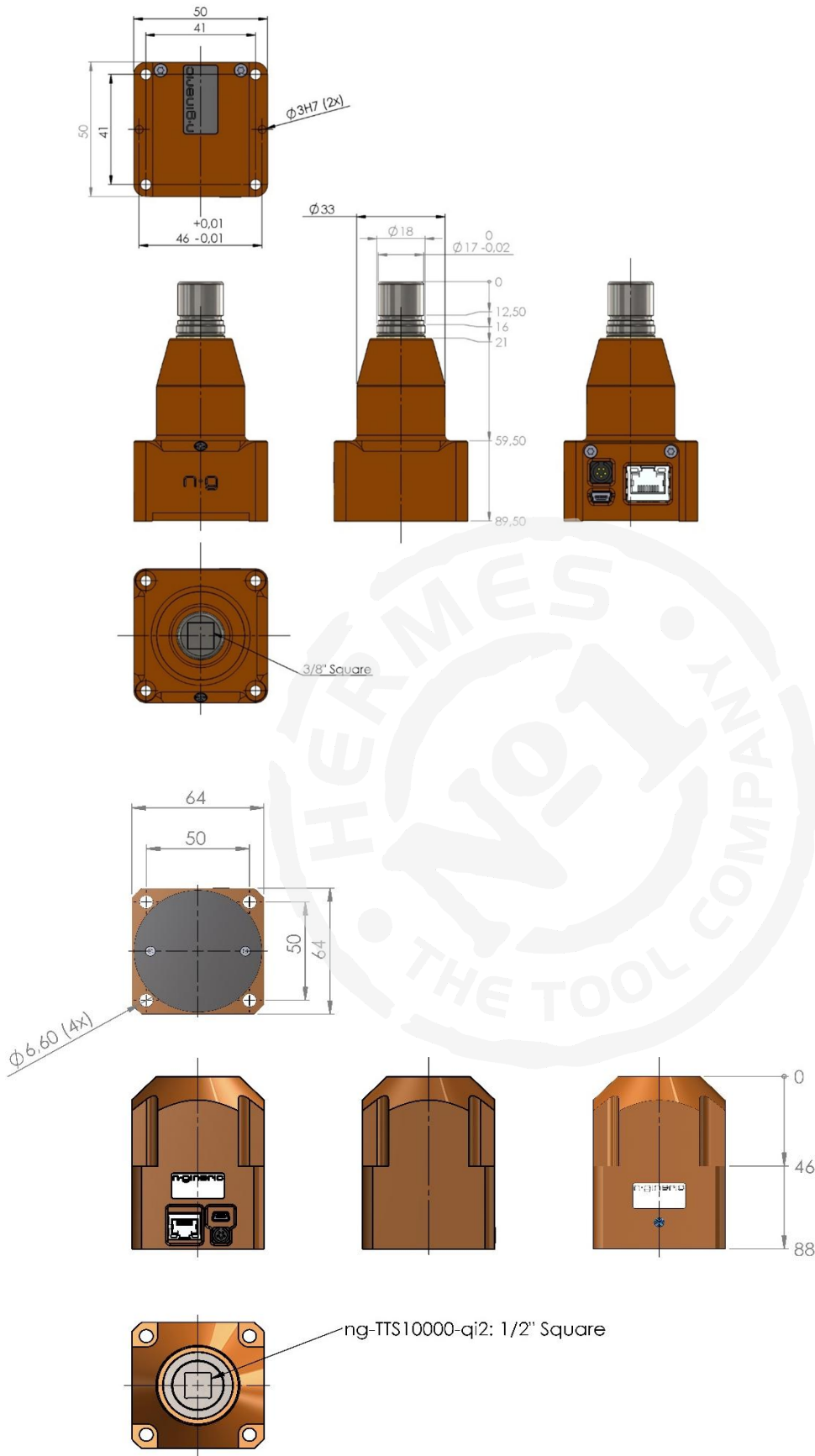


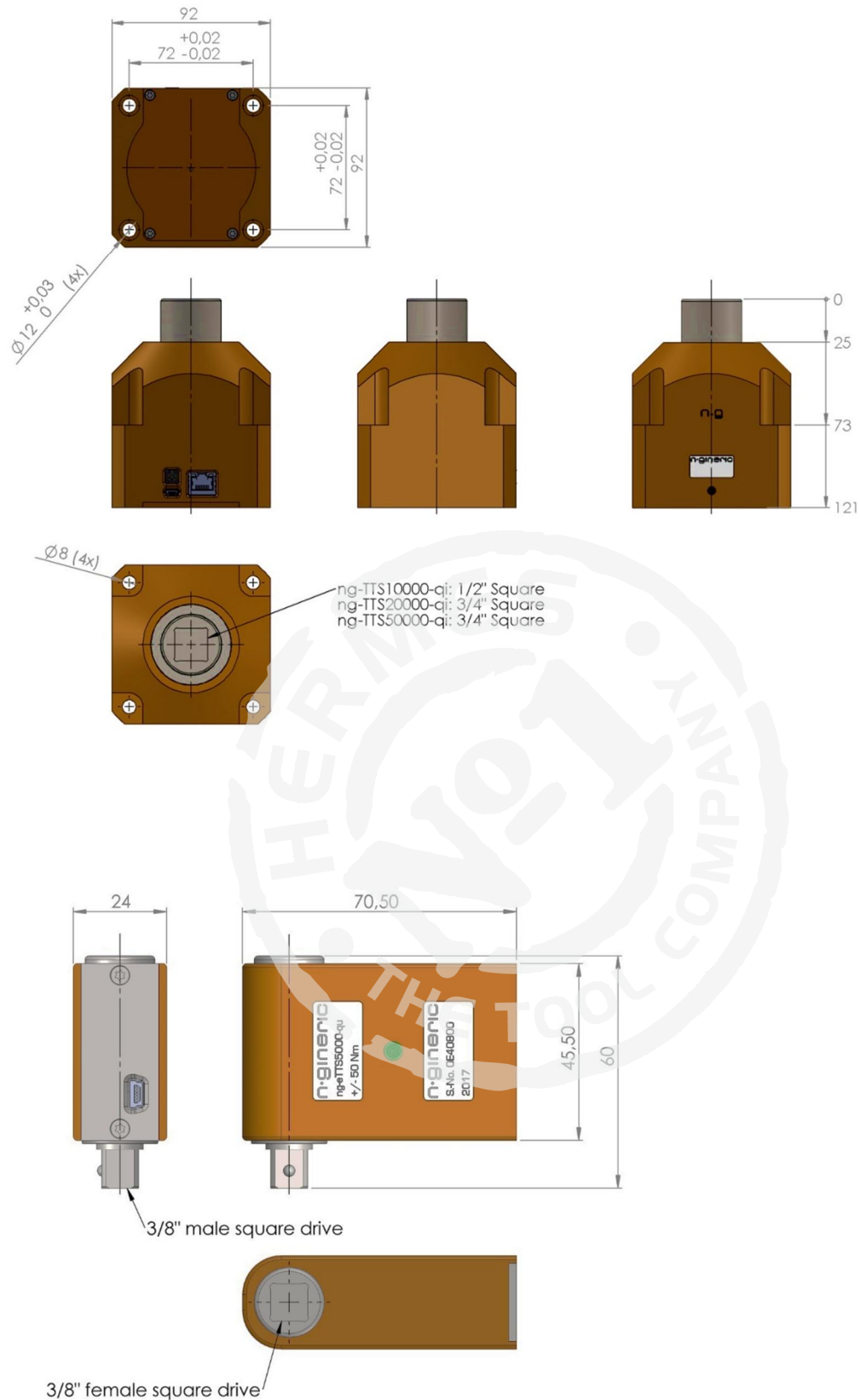


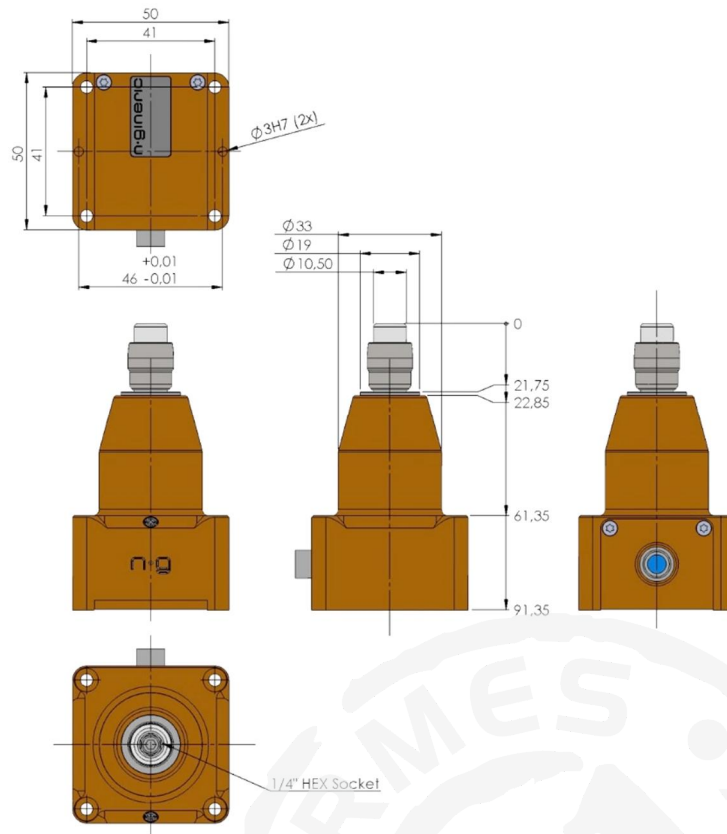
ng-TTR10-ca
ng-TTR20-ca

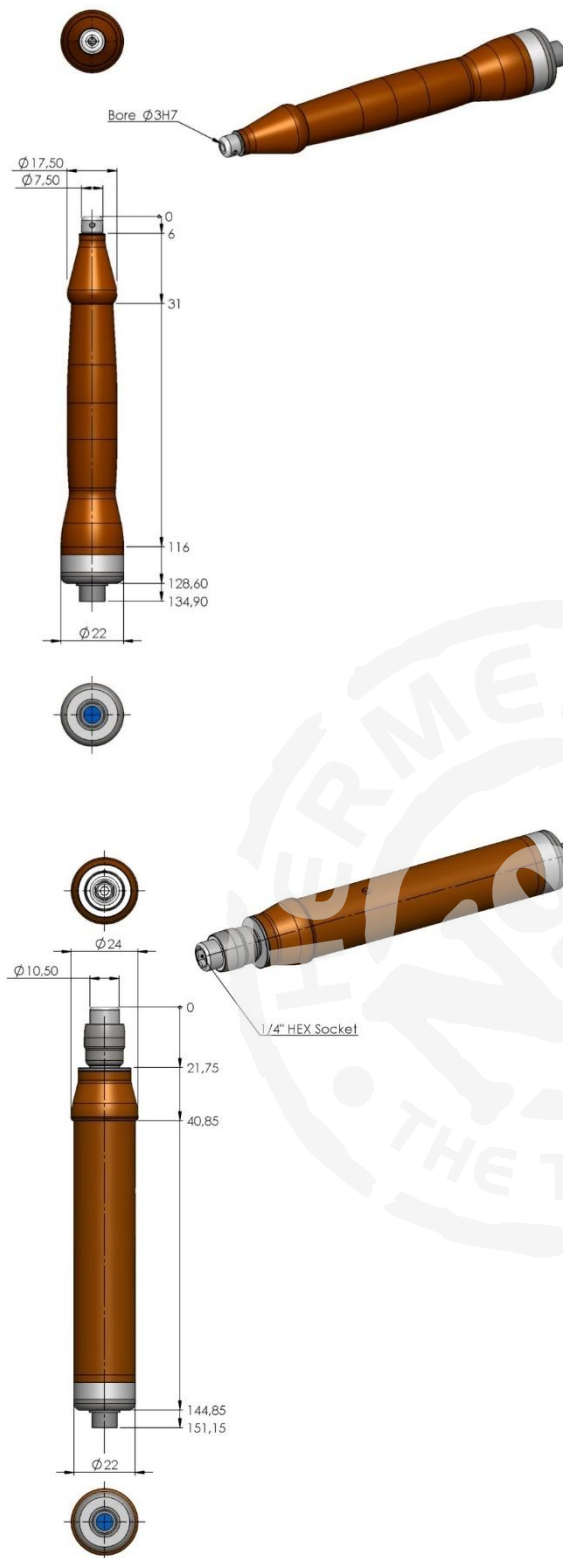






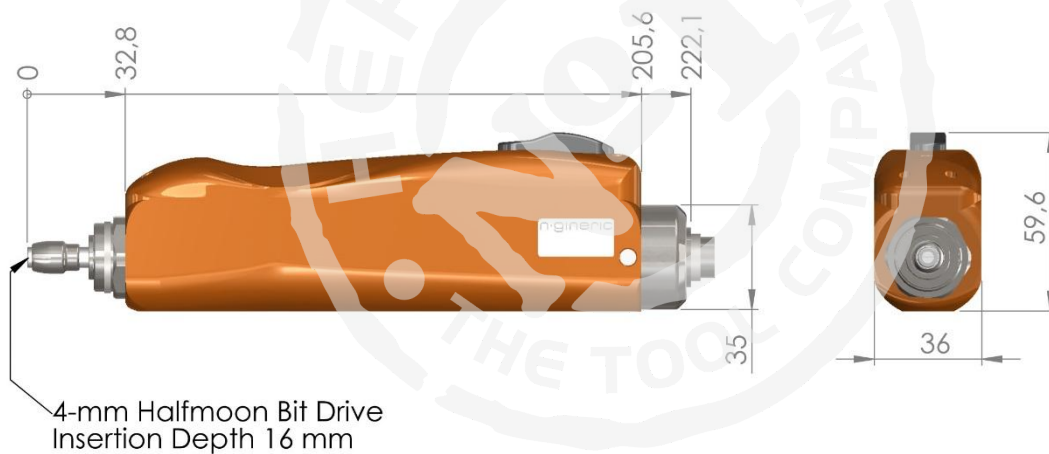
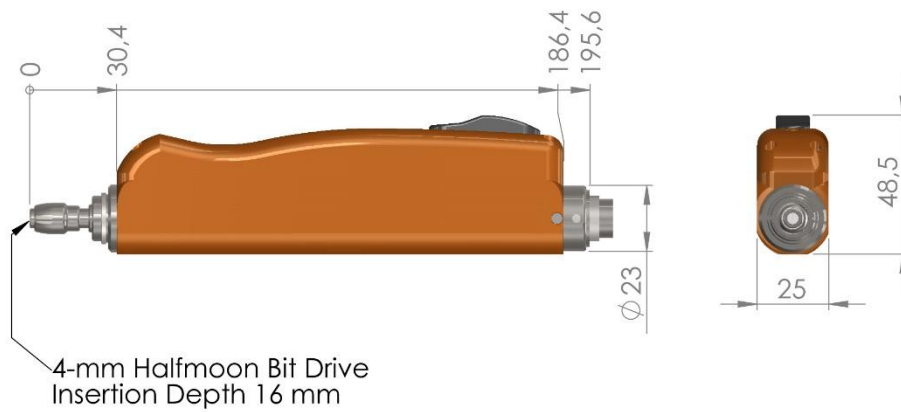


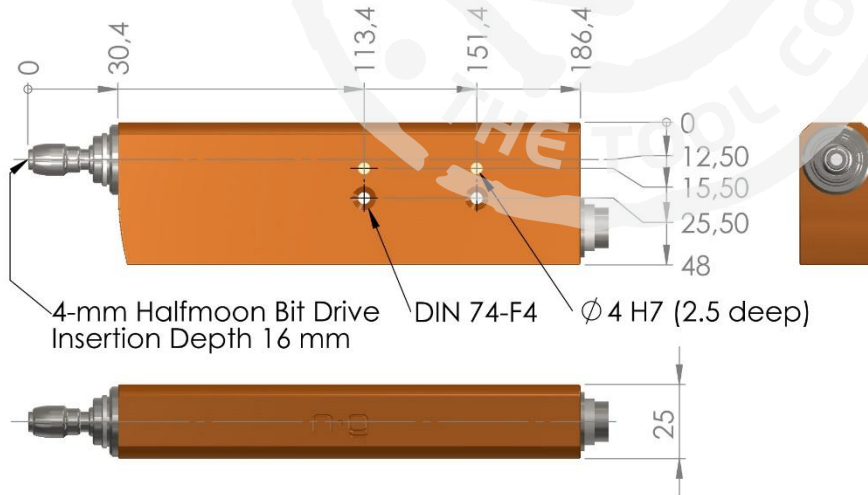
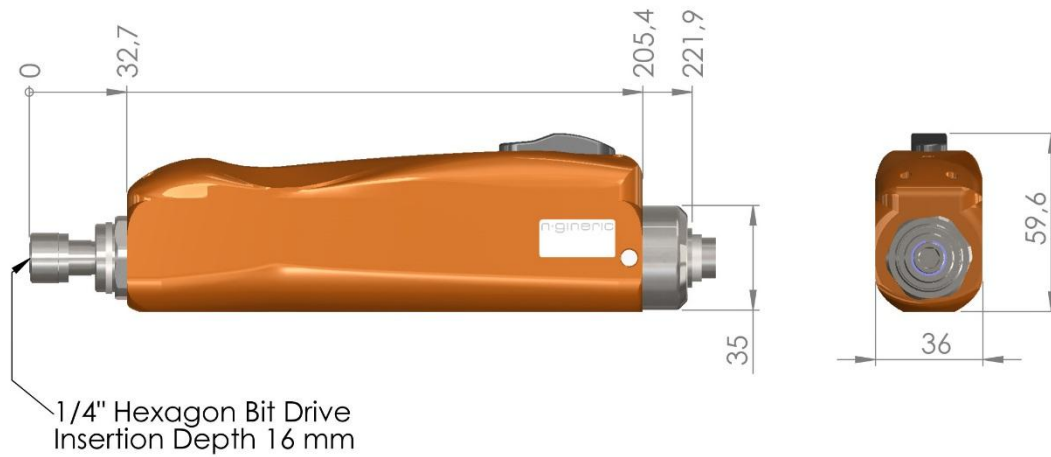


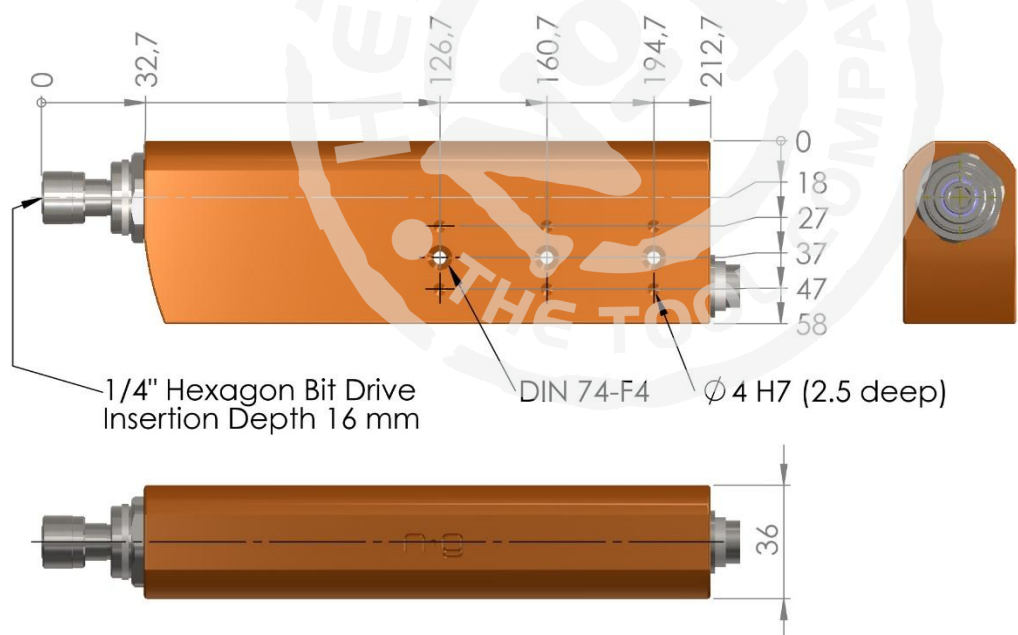
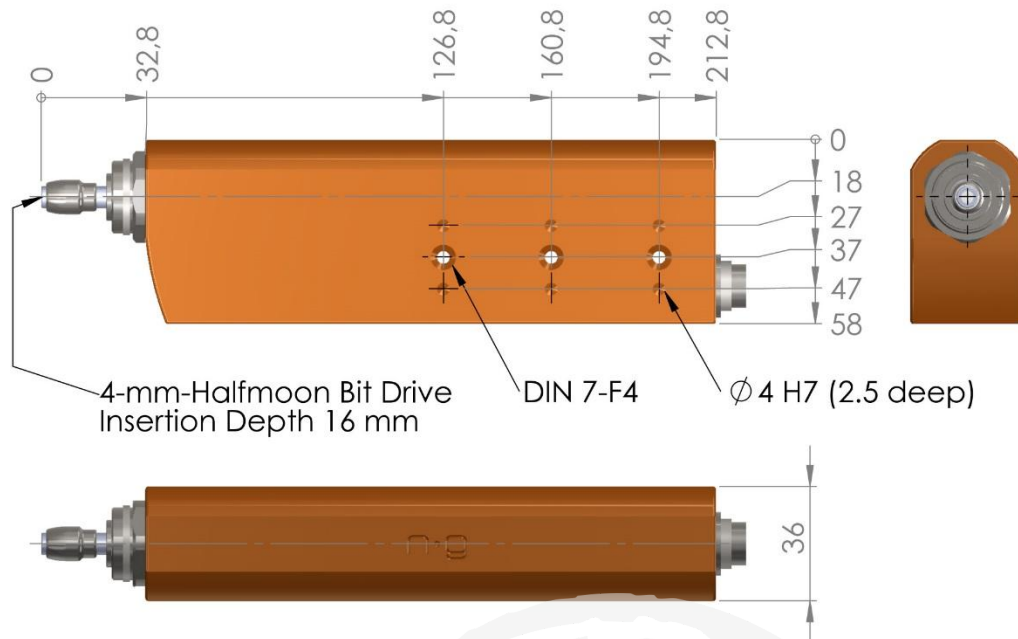


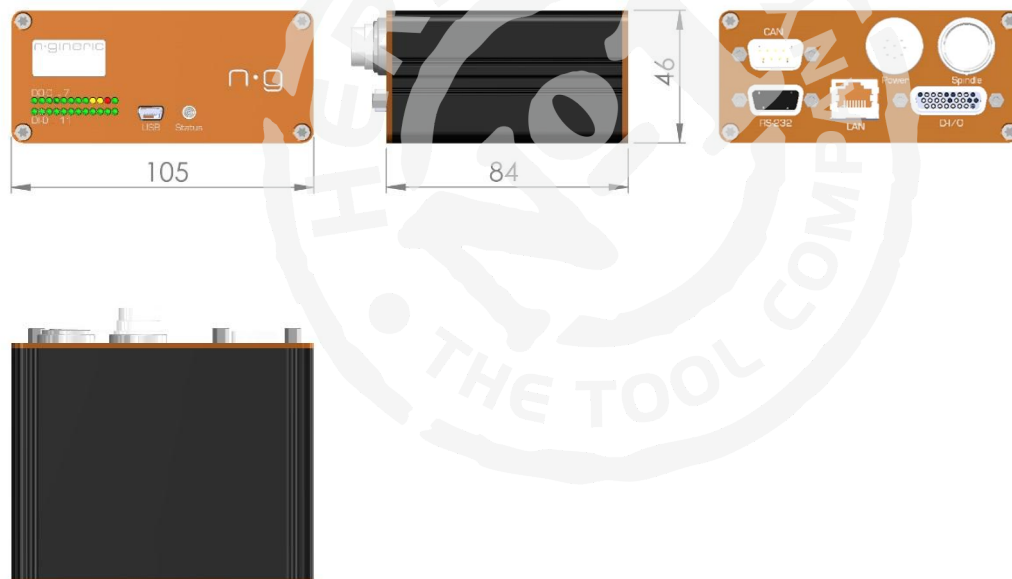
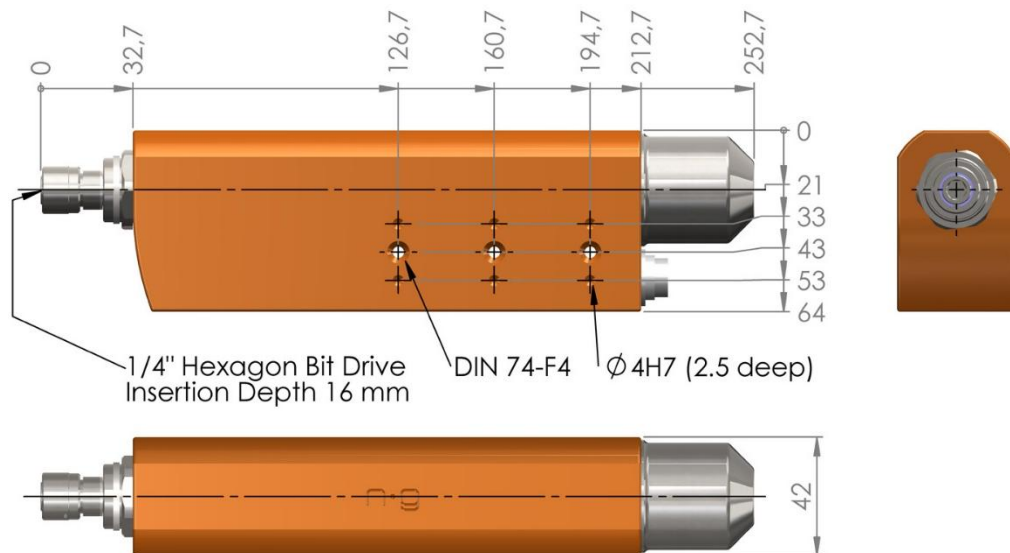
Die ng-TTH-ci Sensoren werden mit der Interface-Elektronik ng-TC-ai geliefert.

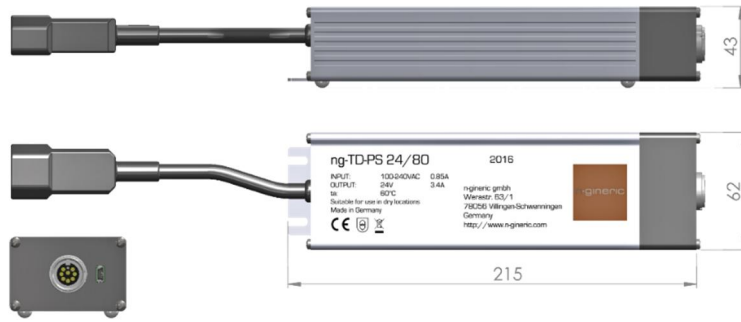
7.2 Dimensions – Torque Drivers



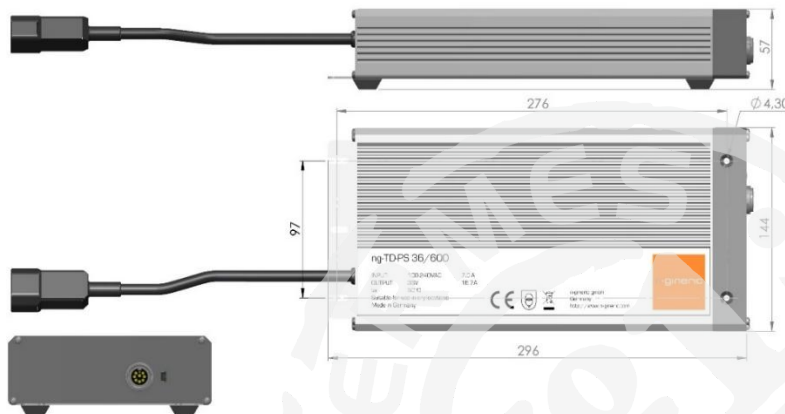








ng-TD-PS-36-600



7.3 General Technical Data

Intelligent Torque Sensors

ng-TTR-Series

Torque Range	

- Encoder Resolution: 0.1 Degrees
- Encoder Accuracy: 0.5 Degrees
- Max. Speed: 5,000 RPM
- Operating Temperature: 0 °C to +40 °C (+32 °F to 104 °F)

ng-eTTR-Series

Torque Range	

- Encoder Resolution: 0.1 Degrees
- Encoder Accuracy: 0.5 Degrees
- Max. Speed: 10,000 RPM
- Operating Temperature: 0 °C to +40 °C (+32 °F to 104 °F)

ng-vTTR-Series

Torque Range	

- Encoder Resolution: 0.1 Degrees
- Encoder Accuracy: 0.5 Degrees
- Max. Speed: 10,000 RPM
- Operating Temperature: 0 °C to +40 °C (+32 °F to 104 °F)

ng-TTS-Series

Torque Range	

- Operating Temperature: 0 °C to +40 °C (+32 °F to 104 °F)

ng-eTTS-Series

Torque Range	

- Operating Temperature: 0 °C to +40 °C (+32 °F to 104 °F)

Intelligent Force Sensors

ng-FTS-b Button Shape Load Cells

- Accuracy Class: 0.5 %
- Operating Overload: 120 % F.S.
- Safe Overload: 150 % F.S.
- Operating Temperature: 0 °C to +40 °C (+32 °F to 104 °F)

ng-FTS-d Donut Shape Load Cells

- Accuracy Class: 2 %
- Operating Overload: 120 % F.S.
- Safe Overload: 150 % F.S.
- Operating Temperature: 0 °C to +80 °C (+32 °F to 176 °F)



Systems and Components designed and made in Germany.

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